

STOCKLIST									
AB	AC	AD	AE	AF	AG	COL			
LIST	QTY PER LIST	CODE	DESCRIPTION	NOTE	LINE				
					101				
+	+	840037980	CASE ASSEMBLY	FIG. 1					
1	1	401768536	ZIC 612 CARRYING CASE (MOD)	FIG. 2	12				
1	1	840037741	DESIGNATED PANEL		105				
C	OMIT 1	840037741	DESIGNATED PANEL						
1	2	840037816	HANDLE						
+	+	842037657	DESIGNATED PANEL						
C	1	840037758	PANEL ASSEMBLY		13				
1	1	KS-19819	L14 SWITCH (FIG. B)		9 110				
1	1	KS-13490	L1 RES 100K [R2]						
1	1	KS-13490	L1 RES 110K [R1]						
1	1	KS-19819	L24 SWITCH (FIG. C)		9				
1	1	KS-13490	L1 RES 100K [R3]		115				
1	1	KS-13490	L1 RES 120K [R4]						
1	1	KS-13490	L1 RES 150K [R5]						
1	1	KS-20810	L1A RES 1180K [R22]						
1	1	KS-13546	L35 SWITCH (FIG. D)		9				
-	2	KS-16312	L3A RES 475K [R6], [R14]		120				
-	2	KS-16312	L3A RES 490K [R7], [R15]						
-	2	KS-16312	L3A RES 626K [R8], [R16]						
-	2	KS-16312	L3A RES 649K [R9], [R17]						
-	2	KS-16312	L3A RES 673K [R10], [R18]						
-	2	KS-16312	L3A RES 698K [R11], [R19]		125				
-	2	KS-16312	L3A RES 723K [R12], [R20]						
-	2	KS-16312	L3A RES 750K [R13], [R21]						
1	3	KS-16829	L12 KNOB						
1	2		N-112B PHONE JACK (SWITCHCRAFT INC.)		130				
1	8		DF21BC BINDING POST (SUPERIOR ELECTRIC CO.)						
C	4		DF21BC BINDING POST (SUPERIOR ELECTRIC CO.)		135				
C	1	KS-13674	L12 SWITCH						
+	+	KS-20642	L10 FIG. D-1 NAMEPLATE		11 140				
			J93025B - TEST LINE						
			ON LINE b						
			CALIBRATION SET						
			ON LINE c						
			MFD BY and manufacturer's name or trademark on line m		145				
1	1	403773757	KS-20642, L14, FIG. C NAMEPLATE		11				
			J93025B - TEST LINE on line b						
			CALIBRATION SET on line a		150				
+	+		UNDERCUT FHM SCREW (ZINC FIN) 190-32 X 1/2						
1	4	P-353971	FHM (UNDERCUT) SCREW 190-32 X 5/16						
B	4	P-267729	BHC SCREW (ZINC FIN) 190-32 X 1.063		155				
1	4	996111548	BHT SCREW NO. 6-32 X 1/4						
A	1	3P6D	CORD		S 160				
A	1	3W9A	CORD		S				
1	2	KS-20810	L1A RES 475K [R6], [R14]						
1	2	KS-20810	L1A RES 498K [R7], [R15]						
1	2	KS-20810	L1A RES 626K [R8], [R16]						
1	2	KS-20810	L1A RES 649K [R9], [R17]		165				
1	2	KS-20810	L1A RES 673K [R10], [R18]						
1	2	KS-20810	L1A RES 698K [R11], [R19]						
1	2	KS-20810	L1A RES 723K [R12], [R20]						
1	2	KS-20810	L1A RES 750K [R13], [R21]						
C	1	KS-20810	L1A RES 301K [R23]		170				
B	OMIT 1	840037980	CASE ASSEMBLY						
B	1	840071781	CASE ASSEMBLY						
B	OMIT 1	840037741	DESIGNATED PANEL						
B	1	840071799	DESIGNATED PANEL		175				
B	OMIT 2	840037816	HANDLE						
B	2		H-9110 HANDLE (BUD MFG CO.)						
B	1	KS-20642	L10 FIG. D NAMEPLATE		11				
			J93025B - TEST LINE						
			ON LINE c						
			CALIBRATION SET		185				
			ON LINE b						
			SERIAL NO.						
			ON LINE a						
					190				
					195				

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SHEET INDEX									
SH NO.	1	2	3	4	5	6	7	8	9
1	1	2	3	4	5	6	7		
2	1	2	3	4	5	6	7		
3	1	2	3	4	5	6	7		

TABLE A									
COL	A			B	C	D	E	F	G
EQUIPMENT			RAT-ING	LIST	NO.	CIRCUITS AND FIGURES EQUIPPED			
ASSEMBLY, EQUIPMENT AND WIRING FOR ONE TEST LINE CALIBRATION SET.			1	1	1	CKT	FIG	WRG	APP
						T-1C395-11	1		
CORDS REQUIRED IN ADDITION TO LIST 1 WHEN SPECIFIED BY TEL. CO.				A	1	T-1C395-11	2		
EQUIPMENT ALWAYS REQUIRED IN ADDITION TO LIST 1. (SEE NOTE 52)			MFR DISC	B	1	NONE			
WIRING AND EQUIPMENT ALWAYS REQUIRED IN ADDITION TO LIST 1 ON ALL JOBS USING ISSUE 4 OR LATER OF THIS DRAWING.				C	1	T-1C395-11	(1)	Y	Y

MANUFACTURING NOTES

1. ☒ PARTS (A) REQUIRED FOR MANUFACTURE WHEN EQUIPMENT INVOLVED IS SHOP MOUNTED OR (B) TO BE SHIPPED ATTACHED TO, OR ENCLOSED IN THE SAME CONTAINER WITH, THE ASSOCIATED ASSEMBLED ITEM WHEN FIELD MOUNTED.

2. () INDICATES DESIGNATIONS TO BE STAMPED IN ACCORDANCE WITH JOB INFORMATION.

3. [] INDICATES DESIGNATIONS SHOWN FOR INFORMATION ONLY AND ARE NOT TO BE STAMPED.

4. "S" PARTS NOT ASSEMBLED, SHIPPED SEPARATELY.

5. FOR REAR STAMPING AND WIRING ROTATE SET ON VERTICAL AXIS.

6. SERIAL NUMBER SHALL BE STEEL STAMPED OR ENGRAVED BY THE SHOP. NUMBER ASSIGNMENT SHALL BEGIN WITH "1" AND BE ASSIGNED IN CONSECUTIVE ORDER.

7. CHARACTERS ON REAR OF DESIGNATED PANEL SHALL BE EPOXY BASE BLACK INK RUBBER STAMPED OR SILK-SCREENED, 3/16-INCH HIGH WITH EXCEPTION OF SD DRAWING NUMBER AND DATE MARKING WHICH SHALL BE 1/8-INCH HIGH, LOCATED APPROXIMATELY AS SHOWN.

8. LISTS SHALL BE STAMPED IN ACCORDANCE WITH JOB ORDER INFORMATION.

9. FOR SWITCH SECTION AND TERMINAL ASSIGNMENT SEE FIGURE 1 FRONT AND BOTTOM VIEW RESPECTIVELY.

10. UNLESS OTHERWISE SPECIFIED, SPECIAL WIRE AS LISTED BELOW WILL BE REQUIRED TO WIRE THIS SET:
NUMBER 22 GAUGE STRANDED GREEN
KS-15386 WIRE.

11. APPLY KS-20642 NAMEPLATE PER X-17145.

12. NO. ZIC 612 CARRYING CASE MAY BE OBTAINED FROM ZERO MFG CO. AND SHALL BE ORDERED MODIFIED AS FOLLOWS:
UPPER SHELL (COVER) DEPTH DIMENSION H1=3 INCHES; NO HINGES; 2 LATCHES ASSEMBLED ON WIDTH DIMENSION (EACH END); FINISHED WITH "WESTERN ELECTRIC" GRAY BLUE TEXTURED VINYL NO. 728A; NO HOLES IN PANEL FLANGE; NO PANEL.

13. FOR SET MOUNTED IN ZERO TYPE CARRYING CASE, SHOP SHALL MODIFY CARRYING CASE AND PANEL ASSEMBLY IN ACCORDANCE WITH NOTE 14.

14. INSERT SET INTO ZERO CARRYING CASE AND DRILL (4) 1/8" DIAMETER HOLES THRU DESIGNATED PANEL AND CARRYING CASE PANEL FLANGE. REMOVE SET FROM CARRYING CASE AND REDRILL HOLES IN DESIGNATED PANEL TO 5/32" DIAMETER.

ENGINEERING NOTES

51. INFORMATION FURNISHED PER THIS DRAWING IS IN ACCORDANCE WITH:
AT&T 801-205-154.

52. LIST B FURNISHED AS A TEMPORARY EMERGENCY MEASURE TO EXPEDITE AVAILABILITY OF SETS TO SATISFY OPERATING COMPANIES REQUIREMENTS.

NOTICE - NOT FOR USE OR DISCLOSURE OUTSIDE AT&T EXCEPT UNDER WRITTEN AGREEMENT.

COMMON SYSTEMS SPECIFICATION FOR COIN STATION TEST LINE CALIBRATION SET PORTABLE SURFACE WIRED

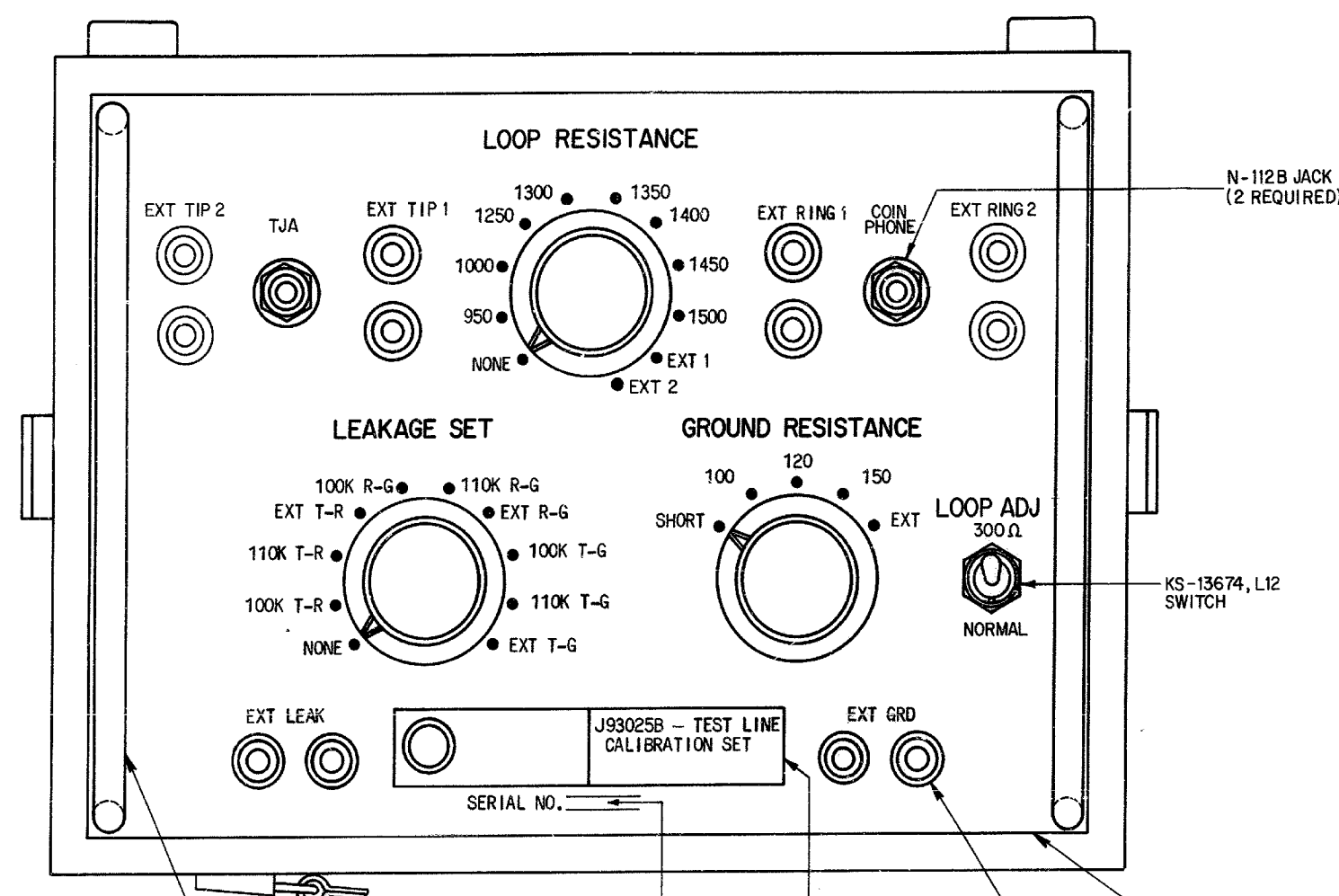
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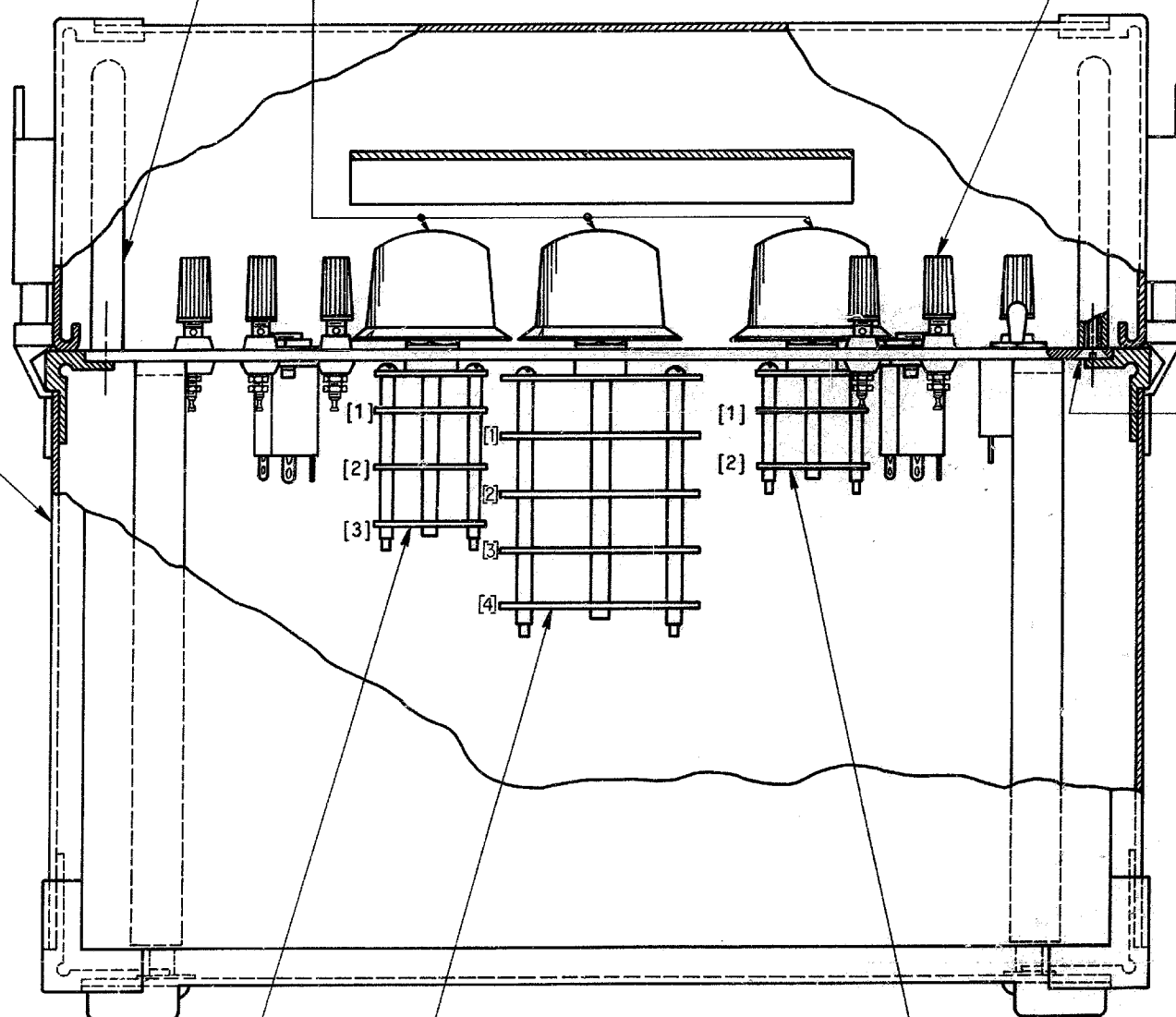
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27									
26									
25									
24									
23									
22									
21	TST LN CAL CKT	SD-1C395-01	T-1C395-11	AS COVERED IN TABLE A FOR LISTS SPEC IN THE ORDER					
LINE	NAME	SCHEMATIC	DWG NUMBER	FIG	OPT WIRING	WIRED	NOTES	REMARKS	
COL	M	N	P	R	S	T	U	V	
CIRCUITS									
SURFACE WIRING PROVIDED BY THE SHOP									
7				14					
6				13					
5				12					
4				11					
3				10					
2				9					
1	SURFACE WIRING		=D3J93025B-1		8				
LINE	NAME	NUMBER	LINE	NAME	NUMBER				
COL	W	X	COL	W	X				
LIST OF ASSOCIATED DRAWINGS									
DRAWINGS DESIGNATED * ARE NOT REQUIRED BY THE INSTALLER									



PLAN VIEW
COVER REMOVED
SEE NOTE 5

840037741(MD),
842037657
DESIGNATED
PANEL OR
840071799
DESIGNATED
PANEL
LIST B



FRONT VIEW
SEE FIG. A FOR PARTIAL
FRONT VIEW

FIG. I (MFR DISC)

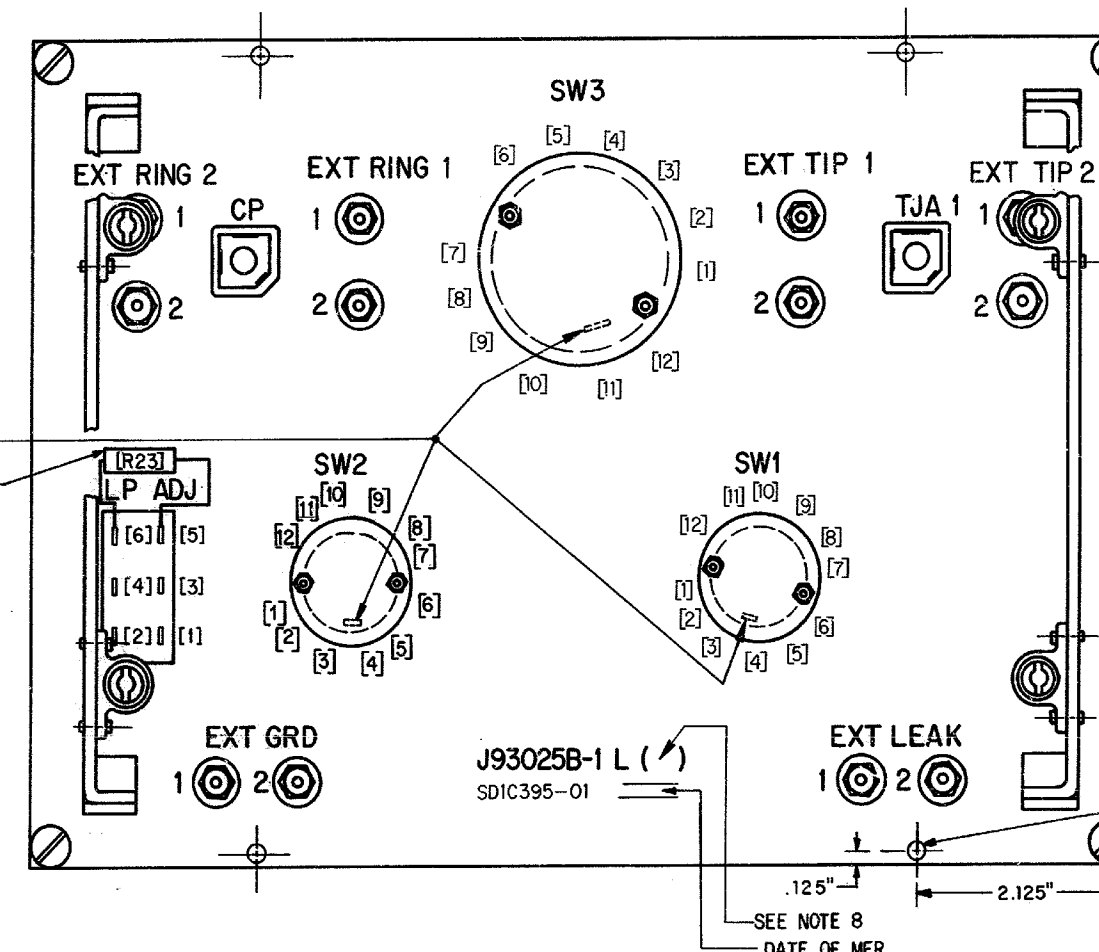
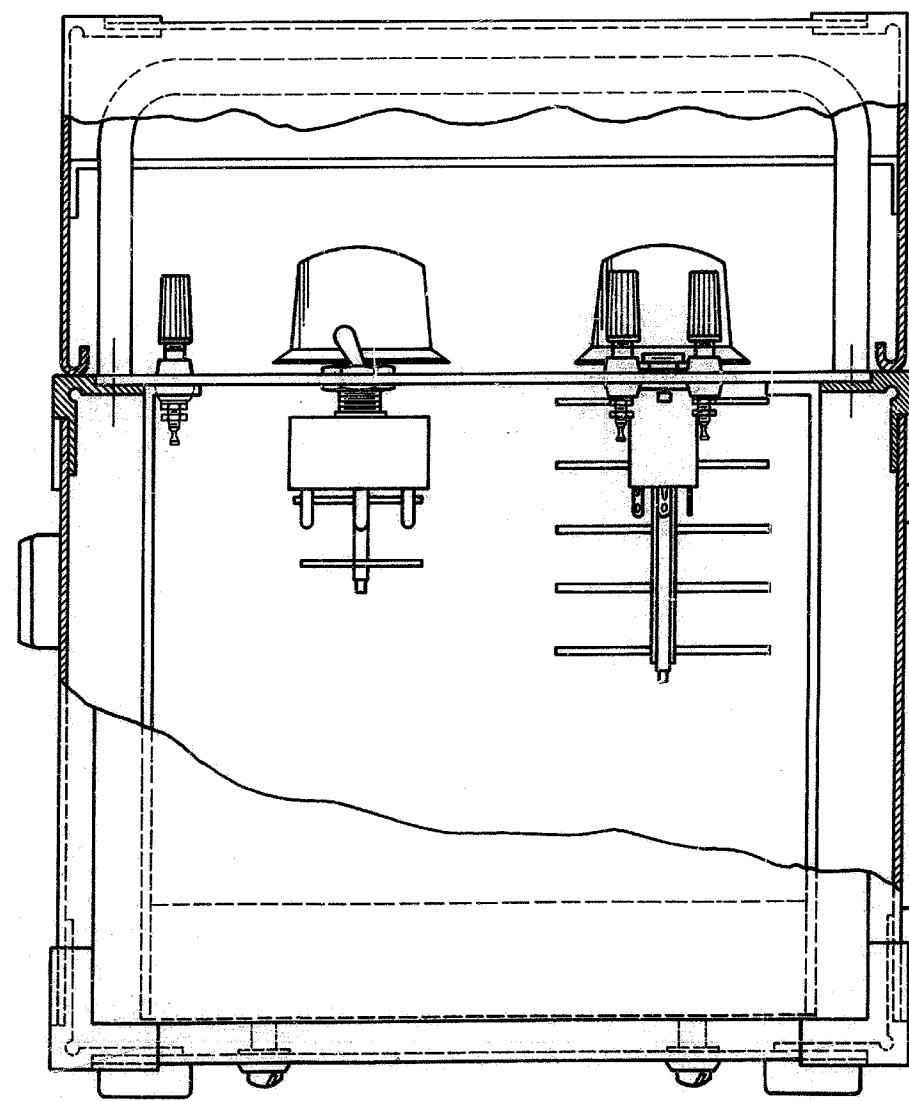


FIG. E
PANEL ASSEMBLY-BOTTOM VIEW, CASE REMOVED
SEE NOTES 7 & 13



END VIEW

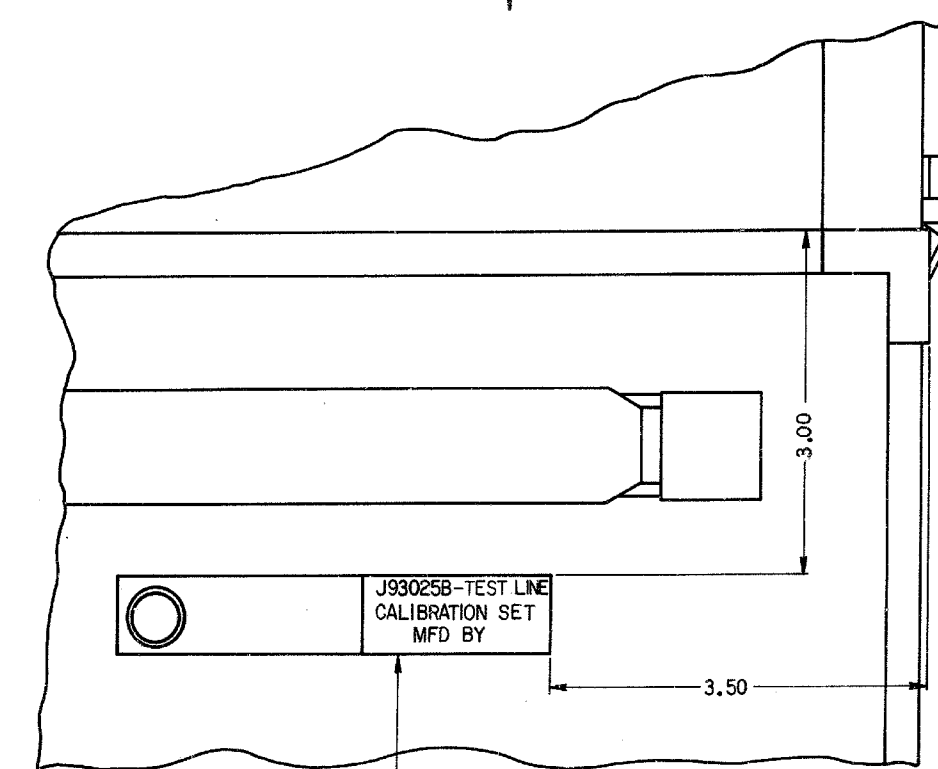
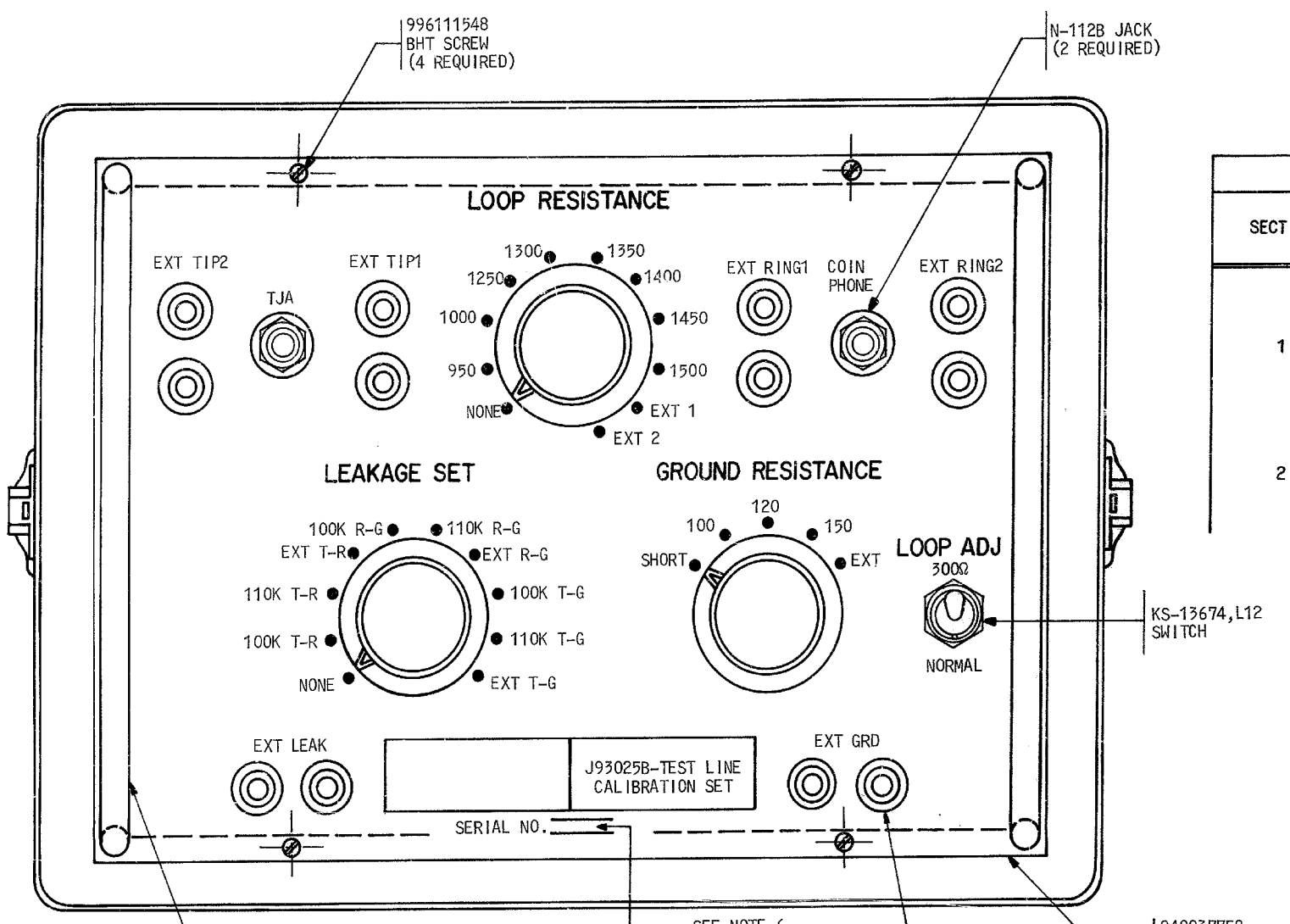


FIG. A (MFR DISC)

"SEE PROPRIETARY NOTICE ON SHEET ONE"

COMMON SYSTEMS COIN STATION TEST LINE CALIBRATION SET	J93025B-1
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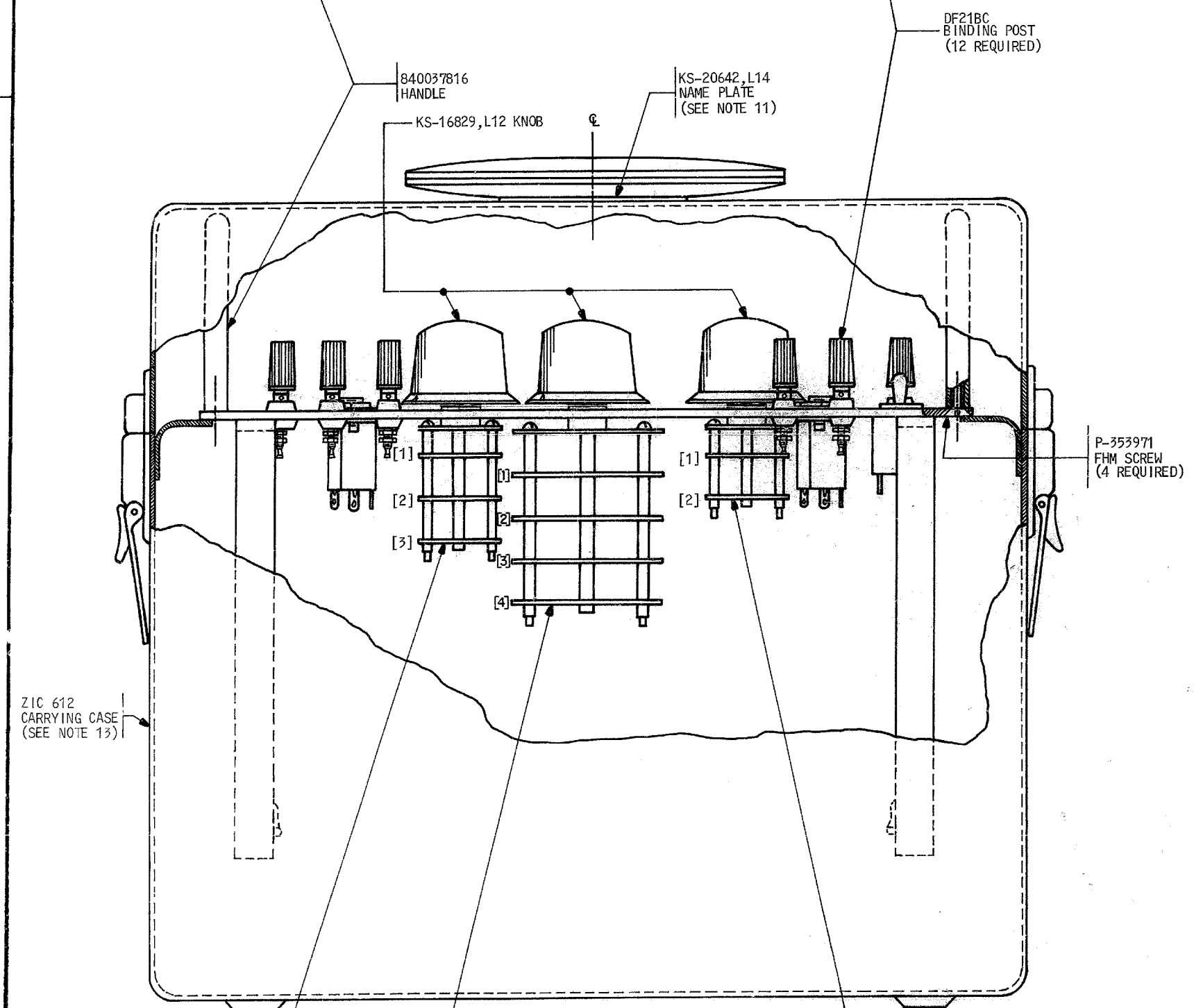


PLAN VIEW
COVER REMOVED
SEE NOTE 5

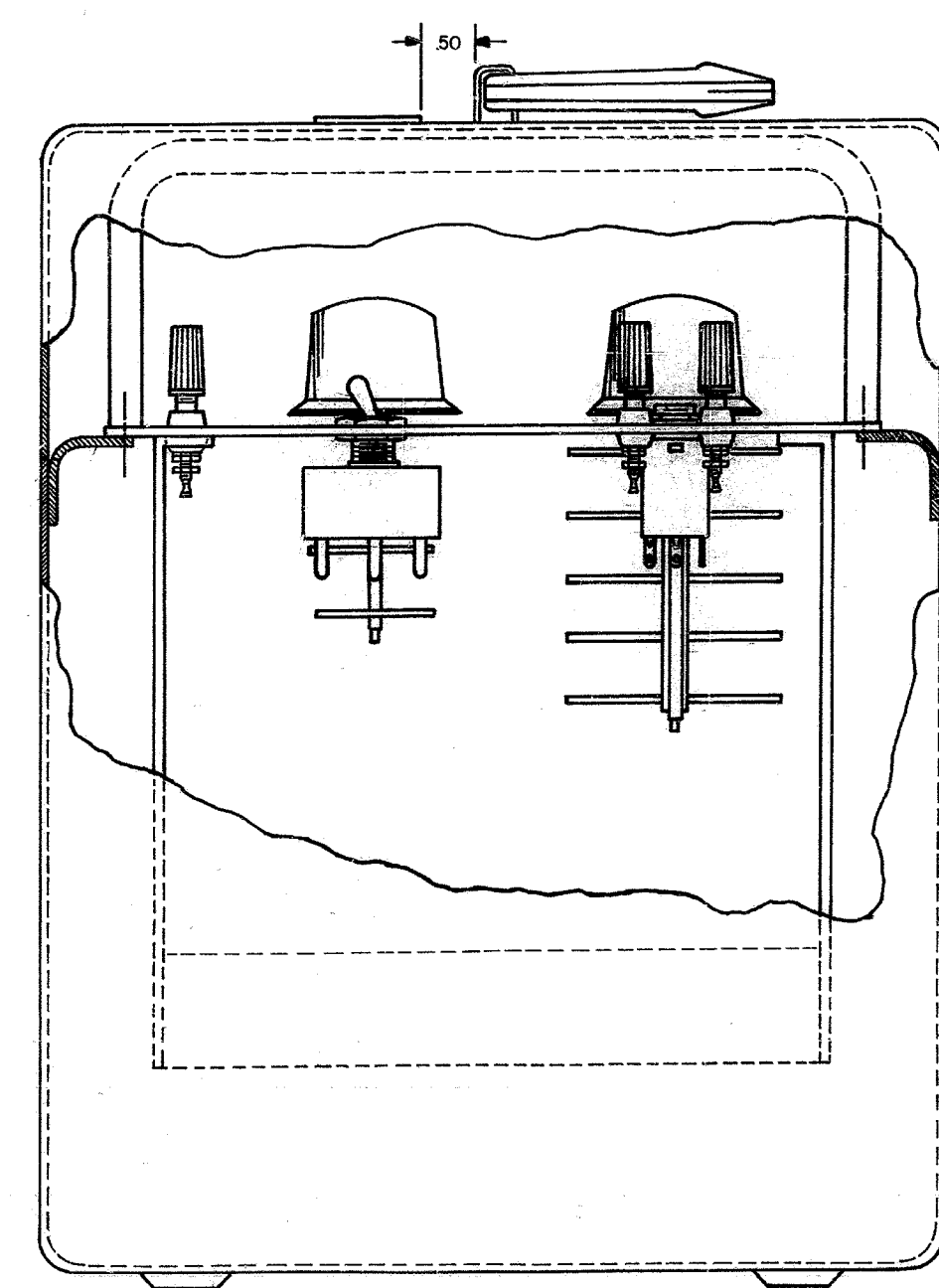
FIG. C
SEE NOTE 9

SW3 SWITCH		TERMINAL											
SECTION		1	2	3	4	5	6	7	8	9	10	11	12
1		o	o	o	o	o	o	o	o	o	o	o	o
2		o	o	o	o	o	o	o	o	o	o	o	o
3		o	o	o	o	o	o	o	o	o	o	o	o
4		o	o	o	o	o	o	o	o	o	o	o	o

FIG. D
SEE NOTE 9



FRONT VIEW



END VIEW

FIG 2

SW1 SWITCH		TERMINAL											
SECTION		1	2	3	4	5	6	7	8	9	10	11	12
1		o	o	o	o	o	o	o	o	o	o	o	o
2		o	o	o	o	o	o	o	o	o	o	o	o
3		o	o	o	o	o	o	o	o	o	o	o	o

FIG B
SEE NOTE 9

"SEE PROPRIETARY NOTICE ON SHEET ONE"

COMMON SYSTEMS
COIN STATION
TEST LINE CALIBRATION SET

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