## RELAYS

# PAPER ARMATURE STOPS, BACKSTOPS, AND SEPARATORS APPLICATION AND LIST OF RELAKS 

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## 1. GENERAL

1.01 This section indicates whether or not removable D-93568 and D-97950 paper armature stops, D-95367 removable paper backstop, D-159461 backstop nut, or KS-7246 or KS-7743 separators may be applied to certain relays for the purpose of relieving sticking conditions; and lists the relays on which separators shall be applied by the Western Electric Company.
1.02 This section is reissued to include additional relays in Table D.
1.03 Armature stops or separators shall be applied by the Western Electric Company to all relays listed in Parts 2 and 3 when these relays have a zinc-plate finish on the core, and to the E1325, R132, and No. 149P relays as listed in Part 4. Armature stops or separators are not required on relays having chromium-plated cores and zinc-plated armatures with stop pins, nor on relays having chromium finish on both the armature and the core, unless otherwise stated in this section. The B1071 relay shall have paper stops applied to the core, regardless of finish.
1.04 The procedures for applying removable paper armature stops, backstops, or separators to relays are covered in the sections covering the particular type of relay.

## SECTION 040-014-811

1.05 Removable paper armature stops and paper separators may be used on relays not listed in this section only if the relay has both hold and release timing requirements, or both hold and release current flow requirements specified in the circuit requirement tables. The specified requirements shall be met after the armature stops or separators are applied. However, removable paper armature stops or separators shall not be applied to any relay equipped with removable metal armature stops, nor to any relay having permalloy pole pieces, unless otherwise specified in this section. Pole pieces stamped with a $U$ are permalloy.
1.06 The notes and the requirement changes covered in the tables of Parts 3 and 4 of this section are important, as they give electrical and mechanical requirements that are in addition to, or supersede, the corresponding information given in the circuit requirement tables. Adjustment and circuit difficulties may be encountered unless the requirements given in the notes are used at the time the stop or separator is applied.
1.07 When the circuit requirement tables show
operate or hold requirements greater than, or nonoperate or release requirements less than, the values specified in the table of Parts 3 and 4 , the values shown in the circuit requirement tables shall be used.
1.08 Unless otherwise specified in the circuit requirement tables, the requirements recommended in the notes and changes covered in Parts 3 and 4 , for use when relays are equipped with separators or removable paper armature stops, are also satisfactory when the relays are not so equipped.

## 2. UNRESTRICTED APPLICATION - NO CHANGES IN ELECTRICAL OR MECHANICAL REQUIREMENTS

2.01 Removable paper armature stops, backstops, or separators, may be applied by the telephone companies unconditionally to the relays covered in 2.02 and 2.03 when necessary to relieve sticking conditions. Also, see 1.03 and 1.04 .
2.02 B-and G-type Relays: To relieve sticking conditions between the armature and stop springs not equipped with contact metal, use the D-95367 removable paper backstop. To relieve sticking conditions between the armature and core, use the D-93568 paper armature stop.

| B1 | B343 | B423 | B578 | B1071 |
| :--- | :--- | :--- | :--- | :--- |
| B9 | B376 | B435 | B579 | B1076 |
| B10 | B392 | B436 | B581 | B1086 |
| B55 | B403 | B455 | B582 | B1131 |
| B104 | B412 | B456 | B584 |  |
| B144 | B413 | B464 | B601 | G41 |
| B159 | B414 | B466 | B1018 | G80 |
| B180 | B415 | B471 | B1023 | G81 |
| B207 | B418 | B475 | B1039 | G88 |
| B297 | B419 | B493 | B1049 | G94 |
| B303 | B421 | B527 | B1057 |  |
| B304 | B422 | B567 | B1060 |  |

2.03 E-, $H$-, R-, and AB-type Relays: To relieve sticking conditions between the armature and adjusting nut on these relays, use either the KS-7743 paper separator or the D-159461 backstop nut. To relieve sticking conditions between armature and core, use the KS-7246 paper separator.

| E133 | E731 | E1367 | E6138 |
| :--- | :--- | ---: | :--- |
| E266 | E733 | E1510 | E66168 |
| E341 | E334 | E1609 | E6260 |
| E385 | E735 | E1610 | E6296 |
| E467 | E748 | E1624 | E6358 |
| E512 | E781 | E1632 | E6380 |
| E523 | E787 | E1717 | E6402 |
| E543 | E792 | E1736 | E6403 |
| E555 | E822 | E1767 | E6416 |
| E593 | E827 | E1815 | E6417 |
| E672 | E828 | E1822 | E6436 |
| E698 | E853 | $\dagger$ E1838 | E6440 |
| E699 | E892 | E1867 | E6442 |
| E706 | E952 | E1870 | E6450 |
| E707 | E964 | E1875 | E6482 |
| E716 | E1351 | E6037 | E6495 |

## H28

| R32 | R795 | R1189 | R1316 | R1764 |
| :--- | :--- | :--- | :--- | :--- |
| R39 | R802 | R1194 | R1317 | R1852 |
| R71 | R884 | R1195 | R1349 | R1897 |
| R82 | R887 | R1200 | R1469 | R1924 |
| R94 | R889 | R1201 | R1470 | R1959 |
| R122 | R891 | R1202 | R1477 | R1972 |
| R458 | R900 | R1203 | R1507 | R1979 |
| R493 | R904 | R1206 | R1617 | R2077 |
| R518 | R952 | R1216 | R1672 | R6000 |
| R586 | R997 | R1223 | R1687 | R6004 |
| R603 | R1022 | R1246 | R1728 | R6017 |
| R674 | R1132 | R1248 | R1743 | D-90634 |
| R704 | R1139 | R1298 | R1751 |  |

## 3. UNRESTRICTED APPLICATION - WITH CHANGES IN ELECTRICAL AND MECHANICAL REQUIREMENTS

3.01 KS-7246 separators may be applied by the telephone companies to the relays listed in Table A when necessary to relieve sticking conditions. Electrical requirements, accordingly, shall be changed or added as specified in Table A. (For exceptions, see 1.07.) The remaining electrical requirements (if any) specified in the circuit requirement table shall apply unchanged. It is important that the paper separator, when applied, is smooth and tight against the pole face. Also, see 1.03 through 1.08.

| $\begin{aligned} & \text { CODE } \\ & \text { NUMBER } \end{aligned}$ | $\begin{array}{\|c\|} \hline \text { REQ } \\ \text { CHANGED } \\ \hline \end{array}$ | $\begin{aligned} & \text { TEST } \\ & \text { WDG } \end{aligned}$ | value to BE USED |  | $\begin{aligned} & \text { SEE } \\ & \text { NOTE } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{aligned} & \text { TEST } \\ & \text { MA } \end{aligned}$ | $\begin{aligned} & \text { READJ } \\ & \text { MA } \end{aligned}$ |  |
| E435 | Hold | P | 27 | 25 |  |
|  | Opr | P | 45 | 42 |  |
| E436 | Hold | P/S | 24 | 22.5 |  |
|  | Opr | P/S | 37 | 35 |  |
| E541 | Opr | P | 15 | 11 | 1 |
|  |  | P/S | 14 | - | 1 |
|  |  | P | 32.5 | 24 | 2 |
|  |  | P/S | 28 | - | 2 |
|  |  | P/S | 33 | 30.5 |  |
| $\begin{aligned} & \text { E715 } \\ & \text { E717 } \\ & \text { E718 } \end{aligned}$ | Opr Hold Hold | P | 60 | 57 |  |
|  |  | P | 25 | 23.5 |  |
|  |  | P | 25 | 23.5 |  |
| E786 <br> E821 <br> E833 | Hold <br> Hold <br> Hold | P | 26 | 24.5 |  |
|  |  | S | 48 | 45.5 |  |
|  |  | S | 48 | 45.5 |  |
| E1217 <br> E1503 <br> E1544 | Opr <br> Hold <br> Hold | P | 12 | 11.4 |  |
|  |  | P | 20 | 19 |  |
|  |  | P | 20 | 19 |  |
| E1591 <br> E1866 <br> E1873 | Opr <br> Hold <br> Hold | P | 5.3 | 5 |  |
|  |  | P | 25 | 23.5 |  |
|  |  | P | 20.5 | 19.5 |  |
| $\begin{aligned} & \text { R92 } \\ & \text { R161 } \end{aligned}$ | Opr Opr Nonopr Hold | P | 40 | 38 |  |
|  |  | $\stackrel{\text { P }}{ }$ | 17 | 13.2 |  |
|  |  | P | 5.9 | 6.3 |  |
|  |  | P | 10.4 | 9.9 |  |
| R667 <br> R1264 <br> R1319 <br> R1321 | Hold <br> Hold <br> Hold <br> Hold | S | 18 | 14 |  |
|  |  | S | 16.5 | 15.5 |  |
|  |  | S | 26.5 | 25 |  |
|  |  | S | 9.8 | 9.3 |  |


| TABLE A (Cont) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| CODE NUMBER | REQ CHANGED | $\begin{array}{r} \text { TEST } \\ \text { WDG } \end{array}$ | Value to BE USED |  | $\begin{aligned} & \text { SEE } \\ & \text { NOTE } \end{aligned}$ |
|  |  |  | $\begin{aligned} & \text { TEST } \\ & \text { MA } \end{aligned}$ | $\begin{aligned} & \text { READJ } \\ & \text { MA } \end{aligned}$ |  |
| R1322 <br> R1775 | Hold <br> Hold <br> Hold | P | - | 15.5 |  |
|  |  | S | 18 | 17 |  |
|  |  | P | 18 | - | 1 |
|  |  | P | 39.5 | - | 4 |
|  |  | S | - | 11.3 | 1 |
| R1937 <br> R1938 | Arm. <br> Travel Opr | : |  |  |  |
|  |  | - | - | - | $3 \& 5$ |
|  |  | P | - | 34 |  |

Note 1: For relay winding alone.
Note 2: For circuit combination of relay and No. 18AJ resistur.
Note 3: The Western Electric Company does not apply separators to this relay.
Note 4: For circuit combination of relays C and Z in district selector circuits.
Note 5: After the separator is applied, the armature travel shall be

Min 0.015 inch
Max 0.020 inch

## 4. RESTRICTED APPLICATION

4.01 General: The following tables specify whether or not removable paper armature stops and separators may be applied to relieve sticking conditions on relays when used as designated in the circuits listed. Changes or additions to the electrical and mechanical requirements of relays approved for papering are covered in the notes referred to in the Arm. Stops or Separators Approved column for the particular relay. It is important that the separator, when applied, is smooth and tight against the pole face. Also, see 1.03 through 1.08 .

## PANEL SYSTEM

| TABLE B - SENDERS - SUBSCRIBERS |  |  |
| :--- | :---: | :---: |
| CODE <br> NUMBER | CIRCUIT <br> DESIGNATION | ARM. STOPS OR <br> SEPARATORS <br> APPROVED |
| B160 | TG | No |
| B167 | MTG, TG | Yes |
| B178 | TG | No |


| TABLE 8 (Cont) |  |  |
| :---: | :---: | :---: |
| CODE NUMBER | CIRCUIT DESIGNATION | ARM. STOPS OR SEPARATORS APPROVED |
| $\begin{aligned} & \text { E566 } \\ & \text { E635 } \\ & \text { E644 } \end{aligned}$ | TG1 <br> TG1 <br> LL | Yes <br> Yes <br> Yes |
| $\begin{aligned} & \text { E659 } \\ & \text { E669 } \\ & \text { E823 } \end{aligned}$ | $\begin{aligned} & \text { TG1, TG2 } \\ & \text { SD } \\ & \text { HR6, SD5 } \end{aligned}$ | No <br> Yes <br> Yes |
| $\begin{aligned} & \text { E1032 } \\ & \text { E1036 } \\ & \text { E1167 } \end{aligned}$ | $\begin{gathered} \mathrm{HC} \\ \mathrm{ON} 2 \\ \mathrm{ON}, \mathrm{ON} 1, \mathrm{ON} 2 \end{gathered}$ | Yes <br> Yes <br> No |
| $\begin{aligned} & \text { E1229 } \\ & \text { E1303 } \\ & \text { E1325 } \end{aligned}$ | FO2 <br> ON1 <br> TS | $\begin{gathered} \text { No } \\ \text { No } \\ \text { Yes, See Note } 1 \end{gathered}$ |
| $\begin{aligned} & \text { E1370 } \\ & \text { E1431 } \\ & \text { E1613 } \end{aligned}$ | HC DB2, DG2, DG4, OB2, OG2, OG4, Z6 SD | Yes <br> No Yes |
| $\begin{aligned} & \text { E1731 } \\ & \text { E1982 } \\ & \text { E6033 } \end{aligned}$ | $\begin{aligned} & \mathrm{CL} \\ & \mathrm{PP} \\ & \mathrm{FO} 2 \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { No } \\ & \text { No } \\ & \text { No } \end{aligned}$ |
| E6133 E6185 E6432 | L1, PH ON1 TC | Yes <br> No <br> Yes |
| E6449 <br> E6451 <br> E6452 | $\begin{gathered} \text { C4 } \\ \text { C6 } \\ \text { DB1, DG1, OB1, } \\ \text { OG1, TS1, Z5, CL4 } \end{gathered}$ | No <br> No <br> No |
| $\begin{aligned} & \text { E6454 } \\ & \text { E6455 } \\ & \text { E6456 } \end{aligned}$ | $\begin{gathered} \text { SKO6, SO6 } \\ \text { SD5 } \\ \text { CL1, CL3, FR, } \\ \text { SD4, ST6, TS1, } \\ \text { TS2, TS3, Z5 } \end{gathered}$ | No <br> No <br> No |
| E6459 <br> R33 <br> R65 | $\begin{gathered} \text { DB1, DG1, OB1, } \\ \text { OG1, TS1, Z5 } \\ \text { TG2 } \\ \text { TR4 } \end{gathered}$ | No <br> Yes <br> Yes |
| $\begin{aligned} & \text { R112 } \\ & \text { R129 } \\ & \text { R170 } \end{aligned}$ | TW6 <br> C5́, DB3, DG3, OB3, OG3, R5, R6, Z5A, Z6 CC5 | No <br> No <br> No |
| $\begin{aligned} & \text { R235 } \\ & \text { R420 } \\ & \text { R449 } \end{aligned}$ | $\begin{aligned} & \text { C4A } \\ & \text { TM } \\ & \text { SA } \\ & \hline \end{aligned}$ | No <br> Yes <br> No |
| R581 <br> R1188 <br> R1191 | CK <br> H5, U5 <br> AL | Yes <br> No <br> Yes |
| $\begin{aligned} & \text { R1192 } \\ & \text { R1192 } \end{aligned}$ R1193 | $\begin{gathered} \mathrm{BZ}, \mathrm{CZ} \\ \mathrm{H} 1, \mathrm{H} 2, \mathrm{H} 4, \mathrm{~T} 1, \\ \mathrm{~T} 2, \mathrm{~T} 4, \mathrm{U} 1, \mathrm{U} 2, \\ \mathrm{U} 4 \\ \mathrm{~B} 5, \mathrm{C} 5, \mathrm{ST} 4, \mathrm{TH} 5 \end{gathered}$ | See Note 2 <br> No <br> No |



## TABLE B (Cont)

Note 5: Separators may be applied to this relay if after being applied to the relay it still functions satisfactorily under pulsing tests by sender test circuit.

Note 6: Separators may be applied to these relays only when they are used in decoder senders and the pole piece is magnetic iron. Pole pieces stamped with a U are permalloy, and separators should not be applied.

| TABLE C - SENDERS - LOCAL TANDEM, FULL SELECTOR, TANDEM, CALL DISTRIBUTING "B" SWITCHBOARD, AND SEMIMECHANICAL "A" SWITCHBOARD (SUBURBAN) |  |  |
| :---: | :---: | :---: |
| CODE NUMBER | CIRCUIT DESIGNATION | ARM. STOPS OR SEPARATORS APPROVED |
| $\begin{aligned} & \text { B167 } \\ & \text { E659 } \\ & \text { R1524 } \\ & \text { 149AR } \end{aligned}$ | $\begin{gathered} \text { TG, TGM } \\ \text { CI1, TG1, TG2 } \\ \text { TRA, TRB, TRC } \\ \text { TB } \end{gathered}$ | Yes <br> No <br> Yes <br> See Note |
| Note: The release time of this relay will be shortened when a separator is applied to the armature. This will reduce the duration of the order tone pulse but is considered satisfactory. |  |  |


| TABLE D - INCOMING SELECTORS |  |  |
| :--- | :---: | :---: |
| CODE <br> NUMBER | CIRCUIT <br> DESIGNATION | ARM. STOPS OR <br> SEPARATORS <br> APPROVED |
| B15 | CS1, S, S1 | Yes |
| B44 | S |  |
| B73 | A, A1 | Yes |
| B76 | S | No |
| B268 | S | Yes |
| B361 | A, A1 | Yes |
| B1111 | TD | No |
| F17 | D, SR | Yes |
| R132 | L | No |
| R638 | L | Yes, See Note 1 |
| R1590 | D | Yes |
| S623 | A | See Note 2 |
| UAB4 | A | Yes |
| Y296 | D | Yes |

## TABLE D (Cont)

Note 1: When these relays have a zinc-plate finish on the core, separators shall be applied by Western Electric Company.
Note 2: Separators should be applied to this relay if used as shown in SD 21115-01-05 and SD-21116-01 when these circuits connect to E1F signaling units.

| TABLE E - LINE FINDER AND DISTRICT SELECTORS |  |  |
| :--- | :--- | :--- |
| CODE <br> NUMBER | CIRCUIT <br> DESIGNATION | ARM. STOPS OR <br> SEPARATORS <br> APPROVED |
| B per | LTT |  |
| D-92440 | H | Yes |
| E1325 | OC | See Notes $1 \& 2$ |
| R132 | S1 | See Notes 2 \& 3 |
| R1270 | L | Yes |
| R6006 | A1 | No |
| 149 CE | D | Yes |
| 149 CH | A1 | No |
| 149 CN | CS | Yes |
| 177 E | CS | See Note 4 |
| 203 A |  | See Note 4 |

Note 1: Separators may be applied to this relay if the armature travel is held to:

Min 0.015 inch
Max 0.020 inch
after the separator is applied.
Note 2: These relays, when used in zone and overtime district selector circuits, shall be equipped with separators by the Western Electric Company, as covered in 1.03

Note 3: Separators may be applied by the telephone companies to this relay when not equipped with separators if the following requirements are used:

|  | VALUE TO BE USED |  |
| :---: | :---: | :---: |
| test for | TEST MA | READJ MA |
| Operate | 20 | 19 |
| Nonoperate | 10.4 | 11 |

When this relay is used in zone and overtime district selector circuits, the 350 -ohm resistor in the district shall be short-circuited.

Note 4: These relays may require additional maintenance effort from time to time if they are equipped with separators.


| TABLE G - LINE, TRIP, START, AND LINK CIRCUITS |  |  |
| :---: | :---: | :---: |
| CODE NUMBER | CIRCUIT designation | ARM. STOPS OR SEPARATORS APPROVED |
| B171 | L1 | Yes |
| E788 | CO | Yes |
| E1149 | 0, 01 | No |
| E1187 | CO | Yes |
| E6353 | SL | Yes |
| E6364 | TR | Yes |
| E6465 | R | No |
| R1496 | CO | Yes |
| R1498 | CO | Yes |
| R1931 | CL | See Note |
| R1932 | I | See Note |
| R2032 | L | Yes |
| EA8 | CO | Yes |
| EA9 | CO | Yes |
| D-91944 | RG | Yes |

table G (Cont)

Note: Separators may be applied to this relay on the line, trip, start, and link circuit per SD-21626-01 only.


| CODE NUMBER | CIRCUIT designation | DESCRIPTION OF CIRCUIT | ARM. STOPS OR SEPARATORS APPROVED |
| :---: | :---: | :---: | :---: |
| A50 | L1 | Misc Reg Ckt | Yes |
| A57 | L | Misc Reg Ckt | Yes |
| B135 | ST | "A" Swbd OGT | Yes |
| B1079 | TK | Rec Comp Trk | Yes |
| E199 | L | Misc Reg Ckt | Yes |
| E458 | L1 | Misc Reg Ckt | Yes |


| TABLE J (Cont) |  |  |  |
| :---: | :---: | :---: | :---: |
| CODE NUMBER | CIRCUIT dESIGNATION | DESCRIPTION OF CIRCUIT | ARM. STOPS OR SEPARATORS APPROVED |
| $\begin{aligned} & \text { E1229 } \\ & \text { E1383 } \\ & \text { E1472 } \end{aligned}$ | $\begin{gathered} \text { FSI } \\ \text { TB } \\ \mathrm{L}, \mathrm{LR} \end{gathered}$ | Test Trk <br> Final Sel <br> Misc Reg Ckt | Yes <br> No <br> Yes |
| $\begin{aligned} & \text { E1684 } \\ & \text { E6471 } \\ & \text { G84 } \end{aligned}$ | $\begin{aligned} & \mathrm{L} 1 \\ & \mathrm{~L} \\ & \mathrm{BG} \end{aligned}$ | Misc Reg Ckt Misc Reg Ckt Announcement Trk | $\begin{aligned} & \text { Yes } \\ & \text { Yes } \\ & \text { Yes } \end{aligned}$ |
| G93 <br> R136 <br> R289 | $\begin{aligned} & \mathrm{TK} \\ & \mathrm{~L} \\ & \mathrm{C} \end{aligned}$ | Rec Comp Trk Office Sel Coin Control | $\begin{aligned} & \text { Yes } \\ & \text { Yes } \\ & \text { Yes } \end{aligned}$ |
| $\begin{aligned} & \hline \text { R1306 } \\ & \text { R1431 } \\ & \text { R6006 } \end{aligned}$ | Z4 <br> RL <br> SH | Mess Reg Conn. <br> "A" Swbd <br> Keyset <br> Cordless "B" <br> Link | Yes Yes No |

## MANUAL SYSTEM

| TABLE K-PANEL CALL INDICATOR TRUNKS |  |  |
| :--- | :---: | :---: |
| CODE <br> NUMBER | CIRCUIT <br> DESIGNATION | ARM, STOPS OR <br> SEPARATORS <br> APPROVED |
| B15 | S, S3 | Yes |
| B73 | A, AO | Yes |
| B361 | A, AO | Yes |
| B1084 | A | Yes |
| E34 | S1 | Yes |
| E561 | RC | Yes |
| E945 | RC | Yes |
| E1706 | RC | Yes |


| TABLE L - MISCELLANEOUS TRUNK <br> APPLIQUE CIRCUITS |  |  |
| :--- | :---: | :---: |
| CODE <br> NUMBER | CIRCUIT <br> DESIGNATION | ARM. STOPS OR <br> SEPARATORS <br> APPROVED |
| B15 | - | Yes |
| B59 | A, L | Yes |
| B468 | L | Yes |
| E1001 | LM | No |
| G49 | S1 | Yes |
| G83 | S | Yes |
| R73 | SL | No |
| R494 | WO | Yes |
| R550 | P | No |
| R583 | PU | Yes |
| R1165 | SL | No |
| R1765 | SL | Yes |
| R1784 | R1 | See Note1 |
| R1787 | P | No |
| T4 | RC | See Note 2 |


| TABLE L (Cont) |  |  |  |
| :---: | :---: | :---: | :---: |
| Note 1: Separators may be applied to this relay if the following requirements are used: |  |  |  |
|  |  |  |  |
|  |  |  |  |

Note 2: Separators may be applied to this relay only if timing requirements are specified in the circuit requirement tables.


| TABLE $\mathbf{N}$ - "A" SWITCHBOARD CORD CIRCUITS |  |  |
| :--- | :---: | :---: |
| CODE <br> NUMBER | CIRCUIT <br> DESIGNATION | ARM. STOPS OR <br> SEPARAORS <br> APPROVED |
| B2 | SC | Yes |
| B3 | SA, SC | Yes |
| B4 | SA, SC | Yes |
| B18 | A, C | Yes |
| B76 | A, C | Yes |
| B337 | R | Yes |
| B374 | SL3 | Yes |
| B577 | A3 | Yes |
| E144 | FR | No |
| E302 | AR, AS, FL, R | Yes |
| E1718 | F | No |
| E1899 | MC | See Note |
| R234 | FR | No |

Note: Separators may be applied to this relay if the following requirements are used:

|  | VALUE TO BE USED <br> WINDING | TEST FOR |
| :--- | :---: | :---: |$\quad$| READJ MA |
| :--- |


| TABLE O - MISCELLANEOUS CIRCUITS |  |  |  |
| :--- | :---: | :--- | :--- |
| CODE <br> NUMBER | CIRCUIT <br> DESIGNATION | DESCRIPTION <br> OF <br> CIRCUIT | ARM. <br> STOPS OR <br> SEPARATORS <br> APPROVED |
| A2 <br> A26 <br> AB4 | CO | Sub Line <br> CO | Sub Line <br> Sub Line |


| TABLE O (Cont) |  |  |  |
| :---: | :---: | :---: | :---: |
| CODE NUMBER | CIRCUIT DESIGNATION | DESCRIPTION OF CIRCUIT | ARM. STOPS OR SEPARATORS APPROVED |
| $\begin{aligned} & \text { R1070 } \\ & \text { R1318 } \\ & \text { R6002 } \end{aligned}$ | PM <br> TK <br> W | Position <br> Control Ckt <br> No. 1 or 2 <br> Info Desk <br> ADCI Recorder | No <br> Yes See Note |
| Note: The requirements given for a relay equipped with separators are usually also satisfactory when the relay is not equipped with separators. This relay is an exception, and the following current flow values must be used only when relay is equipped with separators. See the circuit requirement tables for the values to use when the relay is not equipped with separators. |  |  |  |

## STEP-BY-STEP SYSTEM

| TABLE P - CALL INDICATOR AND "A" SWITCH- |  |  |
| :--- | :--- | :--- |
| BOARD TRUNK CIRCUITS |  |  |


| TABLE Q - MISCELLANEOUS CIRCUITS |  |  |  |
| :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { CODE } \\ \text { NUMBER } \end{gathered}$ | Circuit DESIGNATION | DESCRIPTION OF CIRCUIT | ARM. STOPS OR SEPARATORS APPROVED |
| B598 | MC | "A" Swbd Cord | Yes |
| E1527 | MC | "A" Swbb Cord | Yes |
| G37 | L | Test Line, No. 12C Local |  |
|  |  | Test Desk | Yes |


| TABLE Q (Cont) |  |  |  |
| :---: | :---: | :---: | :---: |
| CODE NUMBER | CIRCUIT DESIGNATION | DESCRIPTION OF CIRCUIT | ARM. STOPS OR APPROVED SEPARATORS |
| G37 | L | Test Line, No. 1C Repair |  |
| G51 | L | Service Desk | Yes |
|  |  | Test Line, No. 12C Local |  |
|  |  | Test Desk | Yes |
| G51 | L | Test Line, |  |
|  |  | No. 1C Repair |  |
|  |  | Service Desk | Yes |
| G51 | A | By-pass Sel | Yes |
| J51 | MR1C0 | Power Alarm | No |
| R503 |  | Line Finder | Yes |
| R913 | L | Line Finder | Yes |
| 149AR | SL | Test Line, <br> No. 12C Local <br> Test Desk |  |
|  | N |  | Yes |
| 149AR |  | No. 1, 350A, |  |
|  | SR | 355 A Coin Trks | Yes |
| 149AR |  | No. 1, 350A |  |
|  |  | OGT | Yes |
| 149AR | H, H1 | 711 PBX, 2-way |  |
|  |  | Tie | Yes |
| 149BH | SL | Test Line, No. 12C Local |  |
|  |  | Test Desk | Yes |
| 149CE | H | Dial Long |  |
|  |  | Lines No. 1, |  |
|  |  | $350 \mathrm{~A}, 355 \mathrm{~A}$, $360 \mathrm{~A}$ | See Note |
| 149CG | N | No. 1, 350A, |  |
|  |  | 355A Coin Trks | Yes |
| 149CG | SR | No. 1, 350A |  |
|  |  | OGT | Yes |
| 149CG | H, H1 | 711 PBX, 2-way |  |
|  |  |  | Yes |
| 149 CH | N | N Coin Trk | Yes |
| 149CN | H | Dial Long |  |
|  |  | Line, Nos. 1, |  |
|  |  | $350 \mathrm{~A}, 355 \mathrm{~A}$, |  |
|  |  | 360A | See Note |
| 149CN | H1 | No. 1, 350A |  |
|  |  | OGT | Yes |
| 178 EB | H2 | No. 1, 350A |  |
|  |  | OGT | Yes |
| Note: | Separators may be applied to this relay if the following requirements are used in addition to the current flow requirements: |  |  |
|  |  |  |  |  |
|  |  |  |  |  |
|  | TEST FOR | test ma | READJ MA |
|  | Hold | 1 | 0.9 |

TOLL SYSTEM

| TABLE R - NO. 3 SWITCHBOARD TRUNK CIRCUITS |  |  |
| :---: | :---: | :---: |
| CODE <br> COMBER | - CIRCUIT <br> DESIGNATION | ARM. STOPS OR <br> SEPARATORS <br> APPROVED |
| B199 | S | Yes |
| B523 | S | Yes |
| B558 | S | Yes |
| B560 | S | Yes |
| B109 | F | Yes |
| B1024 | S | Yes |
| B1085 | S | Yes |
| 178CA | A | Yes |


| TABLE S - MISCELLANEOUS CIRCUITS |  |  |
| :--- | :--- | :--- | :--- |


| TABLE $S$ (Cont) |  |  |  |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { CODE } \\ & \text { NUMBER } \end{aligned}$ | CIRCUIT dESIGNATION | DESCRIPTION OF circuit | ARM. STOPS OR SEPARATORS APPROVED |
| $\begin{aligned} & \text { R1523 } \\ & \text { T9 } \\ & \text { T11 } \end{aligned}$ | $\begin{aligned} & \mathrm{F} \\ & \mathrm{E} \\ & \mathrm{~F} \end{aligned}$ | Alarm Ckt <br> Teletypewriter <br> Sel <br> Teletypewriter <br> Sel | Yes <br> See Note 3 <br> No |
| 149P | $\mathrm{B}, \mathrm{E}, \mathrm{~F}$ | Teletypewriter Swbd | Yes, See <br> Note 1 |
| 149 T 149 T | GR2 C | No. 3 or 11 Signaling Sig 135-20 Inter. Ring. | Yes <br> Yes |
| $\begin{aligned} & 149 \mathrm{~T} \\ & 149 \mathrm{AD} \\ & 149 \mathrm{BD} \end{aligned}$ | C - B | Sig 135-20 <br> Term. Ring. <br> Teletypewriter <br> Line <br> No. 3, 3C <br> Rec-Compl Trk | Yes Yes Yes |
| 149BL 149BL 149CD | $\begin{gathered} \mathrm{D} \\ \mathrm{~B}, \mathrm{~K} \\ \mathrm{SR} \end{gathered}$ | No. 3 Operator <br> Position <br> No. 3 Position <br> Dial <br> 1000-cycle <br> Signaling | Yes <br> Yes Yes |
| $\begin{aligned} & 149 \mathrm{CE} \\ & 149 \mathrm{CE} \\ & 149 \mathrm{CE} \end{aligned}$ | $\begin{gathered} \mathrm{B}, \mathrm{E}, \mathrm{~F} \\ \mathrm{~B}, \mathrm{~K} \\ \mathrm{D} \end{gathered}$ | Teletypewriter Swbd <br> No. 3 Position Dial <br> No. 3 Operator Position | Yes, See Note 1 <br> Yes <br> Yes |
| $162 B$ $162 B$ $162 B$ | $\begin{gathered} \mathrm{SR} \\ \mathrm{~S} 3, \mathrm{~S} 4 \\ \mathrm{GR} 1 \end{gathered}$ | No. 3, 3C, or 3CF Intertoll <br> Patching Ckt <br> 20-20 Cycle <br> Sig Inter Ringer <br> No. 3 or 11 <br> 20-cycle <br> Signaling | Yes <br> See Note 2 <br> See Note 2 |
| $\begin{aligned} & \hline 162 \mathrm{~B} \\ & 162 \mathrm{~B} \\ & 162 \mathrm{~B} \\ & \\ & 178 \mathrm{AA} \\ & \hline \end{aligned}$ | RL <br> SR <br> DA <br> C | No. 1 Toll Cord <br> No. 1 Toll Line <br> Toll Tandem <br> Aux Trk <br> Ringing Control | See Note 4 Yes Yes Yes |
| Note 1: <br> Note 2: | When these the core, sep Electric Com Separators following req <br> TEST FOR <br> Operate | relays have a zinc rators shall be appl pany. <br> y be applied to t irements are used: <br> Value to be TEST MA <br> 5.3 | ated finish on by Western <br> relay if the |

## TABLE $S$ (Cont)

Note 3: Separators may be applied to this relay only if timing requirements are specified in the circuit requirement tables.

Note 4: Separators may be applied to these relays if the following requirements are used:


COMMON SYSTEMS


PBX SYSTEMS

| TABLE U - MISCELLANEOUS CIRCUITS |  |  |  |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { RELAY } \\ & \text { CODE } \\ & \text { NUMBER } \end{aligned}$ | CIRCUIT DESIGNATION | DESCRIPTION Of CIRCUIT | ARM. STOPS OR SEPARATORS APPROVED |
| $\begin{aligned} & 149 \mathrm{AR} \\ & 149 \mathrm{AR} \\ & 149 \mathrm{AT} \\ & 149 \mathrm{BD} \end{aligned}$ | $\begin{gathered} \mathrm{H}, \mathrm{H} 1 \\ \mathrm{SR} \\ \mathrm{SR} \\ \mathrm{~B} \\ \hline \end{gathered}$ | No. 711A Tie Line <br> No. 701A, 702A, or 711A Trunk <br> No. 100 Key Eqpt <br> Line and Link | Yes <br> Yes <br> No <br> No |
| $\begin{aligned} & 149 \mathrm{CG} \\ & 149 \mathrm{CG} \\ & 149 \mathrm{CJ} \\ & 149 \mathrm{CP} \\ & 149 \mathrm{CP} \end{aligned}$ | $\begin{gathered} \mathrm{H}, \mathrm{H} 1 \\ \mathrm{SR} \\ \mathrm{SR} \\ \mathrm{~S} \\ \mathrm{SR} \end{gathered}$ | No. 711A Tie Line <br> No. $701 \mathrm{~A}, 702 \mathrm{~A}$, or 711 A Trunk <br> No. 100 Key Eqpt <br> Line and Link <br> No. 100 Key Eqpt | $\begin{aligned} & \text { Yes } \\ & \text { Yes } \\ & \text { No } \\ & \text { No } \\ & \text { No } \end{aligned}$ |
| $\begin{aligned} & 149 \mathrm{CR} \\ & 178 \mathrm{CN} \\ & 178 \mathrm{CN} \\ & 178 \mathrm{CN} \\ & 178 \mathrm{CN} \end{aligned}$ | SR T K $Z$ F1, $T$ | Line and Link <br> Line and Link <br> No. 606 A or 702 A Cord <br> No. 100 Key Eqpt <br> No. $550 \mathrm{C}, 550 \mathrm{SC}, 551 \mathrm{~A}, \mathrm{~B}$, and D, and 600 C <br> Tie Trunks | $\begin{aligned} & \text { No } \\ & \text { No } \\ & \text { Yes } \\ & \text { Yes } \\ & \text { Yes } \end{aligned}$ |
| $\begin{aligned} & 178 \mathrm{ED} \\ & 186 \mathrm{~A} \\ & 186 \mathrm{~B} \\ & \mathrm{~A} 2 \\ & \mathrm{~B} 2 \end{aligned}$ | $\begin{gathered} \mathrm{T} \\ \mathrm{R} \\ \mathrm{R} \\ \mathrm{CO} \\ \mathrm{~A}, \mathrm{AS} \end{gathered}$ | Trunk <br> Cord, Line, or Trunk Trunk <br> Subs and Tie Line Cord and Dial | $\begin{aligned} & \text { No } \\ & \text { Yes } \\ & \text { Yes } \\ & \text { Yes } \\ & \text { Yes } \end{aligned}$ |
| $\begin{aligned} & \hline \text { B2 } \\ & \text { B3 } \\ & \text { B10 } \\ & \text { B21 } \\ & \text { B31 } \end{aligned}$ | $\begin{gathered} \text { A to } \mathrm{E} \\ \mathrm{~S} \& \mathrm{TEL} \\ \text { C, CS } \\ \text { A, B, C, N } \\ \text { BUZ, T } \\ \text { R, R1 } \end{gathered}$ | Trunk and Connecting Ckt <br> Cord and Dial <br> Aux Signal <br> Ringing and Buzzer <br> 2-way Tie Line | Yes <br> Yes <br> Yes <br> Yes <br> No |
| B42 B74 B365 B383 B552 | $\begin{gathered} \text { A, C, AS, CS } \\ \text { H2 } \\ \text { H } \\ \text { RS, FS } \\ \text { H3 } \end{gathered}$ | Cord <br> Trunk <br> 2-way Trunk <br> No. 606A or 702A Cord <br> Trunk | $\begin{aligned} & \text { Yes } \\ & \text { Yes } \\ & \text { Yes } \\ & \text { Yes } \\ & \text { Yes } \end{aligned}$ |
| B1048 <br> B1082 <br> B1088 <br> B1089 <br> E4 | $\begin{gathered} \hline \mathrm{S}, \mathrm{AS} \\ \mathrm{~S} \\ \mathrm{~A} \\ \mathrm{C} \\ \mathrm{~L} \end{gathered}$ | Cord <br> Line <br> Cord <br> Cord <br> CO Trunk | Yes <br> Yes <br> Yes <br> Yes <br> Yes |
| G1 <br> G92 <br> J12 <br> R1409 <br> (SC) 206AD | $\begin{gathered} \mathrm{B} \\ \mathrm{BR} \\ \mathrm{RU} \\ \mathrm{~L} \end{gathered}$ | Tel and Dial Tel and Dial No. 606A or 702A Cord Line and Link Tel and Dial | Yes <br> Yes <br> No <br> Yes <br> Yes |
| (SC) 207DD <br> (SC) 228 A <br> (SC) 245 MM <br> (SC)253AC <br> (SC) 257 A <br> (SC) 263 BM <br> (SC) 263 ZBM <br> (SC) 285 HL <br> (SC) 366 A | $\begin{aligned} & \hline \text { A } \\ & \text { B } \\ & \text { G } \\ & \text { D } \\ & \text { L } \\ & \text { D } \\ & \text { D } \\ & \text { C } \\ & \text { D } \end{aligned}$ | Tel and Dial Tel and Dial Cord <br> Tel and Dial Trunk <br> Tel and Dial Tel and Dial Tel and Dial Cord | Yes Yes Yes Yes See Note Yes Yes Yes Yes |

(SC)-Indicates Stromberg-Carlson relay.
Note: KS-7744 separators are approved for application between armature and core and also between armature and backstop as required.

