

CODED GAUGES 73A THROUGH 81 DESCRIPTION

1. GENERAL

1.01 This section covers coded gauges 73A through 81.

1.02 This section is reissued to:

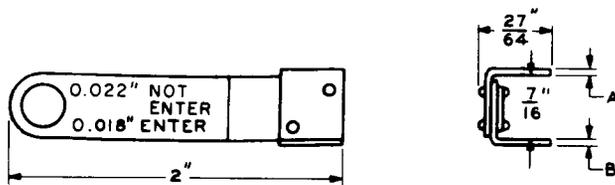
- Revise the format
- Rate the 78 and 81 gauges Mfr Disc.

This change does not affect the Equipment Test List.

2. DESCRIPTION OF GAUGES

73A

73B

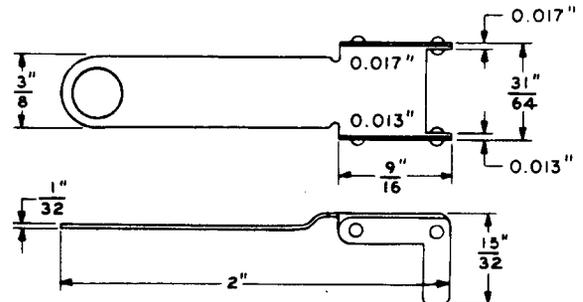


CODE	DIM. A INCH	DIM. B INCH
73A	0.022	0.018
73B	0.008	0.007

Thickness Gauges.

For use on 208- and 214-type relays.

73D

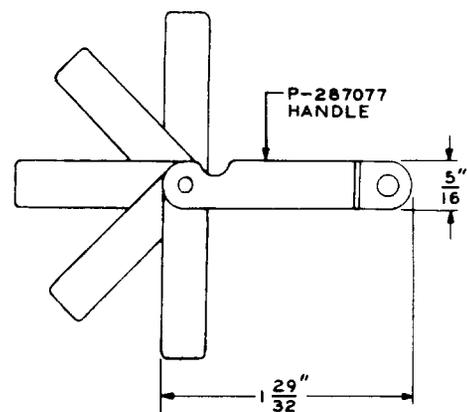


0.013 inch and 0.017 inch Thickness Gauge.

Replaces the 73C gauge.

For use on the 208-type relays.

74D



Consists of the 75-type gauges mounted in a handle. The individual gauges are readily removable and replaceable.

For general use.

NOTICE

Not for use or disclosure outside the Bell System except under written agreement

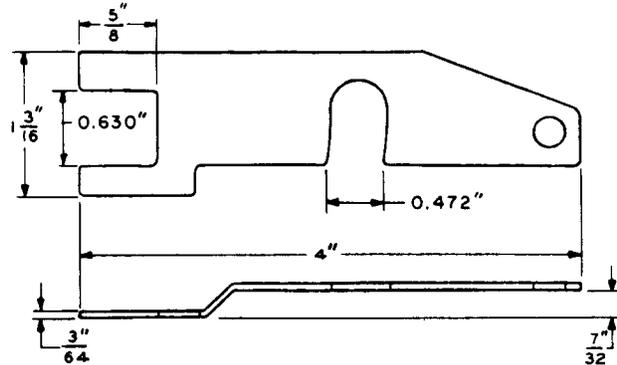
SECTION 084-105-101

- 75B
- 75C
- 75D
- 75E
- 75F
- 75G
- 75H
- 75J
- 75K
- 75L
- 75M
- 75N

These gauges replace the 74A, B, and C gauges, and are part of the 74D gauge.

For general use.

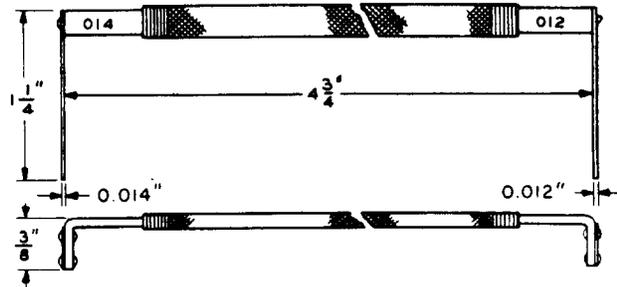
76



Interrupter Locating Gauge.

For use on reciprocating bar-type interrupters.

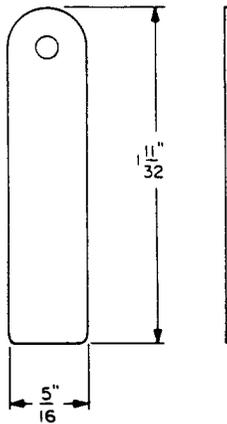
77B



0.012 inch and 0.014 inch Double-end Thickness Gauge.

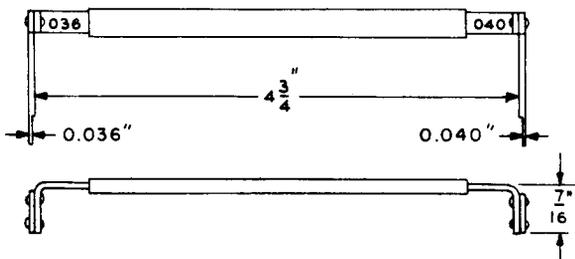
Replaces the 77 gauge.

For use on the 207- and 213-type relays.



CODE	THICKNESS INCH	CODE	THICKNESS INCH
75B	0.003	75H	0.018
75C	0.004	75J	0.007
75D	0.005	75K	0.009
75E	0.006	75L	0.011
75F	0.002	75M	0.010
75G	0.012	75N	0.008

77C



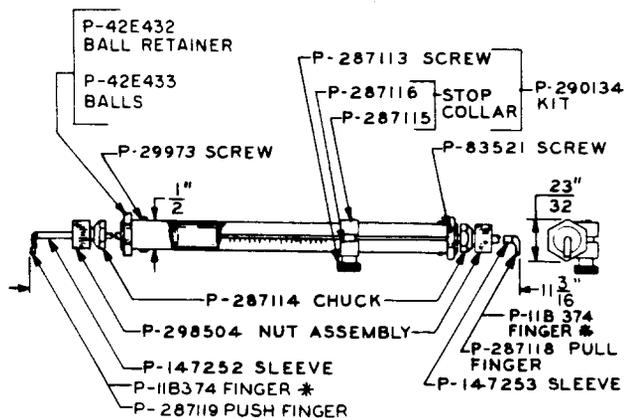
0.036 inch and 0.040 inch Double-end Thickness Gauge.

For use on the 1-type translators.

78—MFR. DISC.

79B

79C



*The P-11B374 push or pull finger must be ordered separately, if required.

Gauges equipped with screw type fingers may be fitted with stop collar assembly, P-290134, as well as the new push and pull fingers, P-287119 and P-287118, respectively, with chuck P-287114, and nut assembly P-298504. To replace a screw type finger, order the chuck and nut assembly as well as the push and pull fingers.

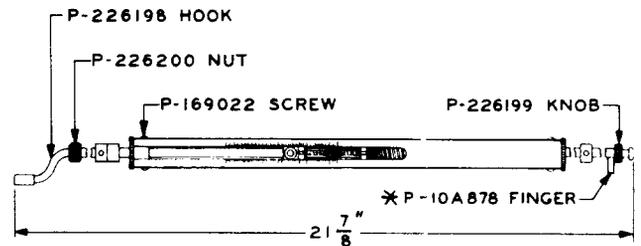
79B - 0-1000 gram push-pull tension gauge.

79C - 0-200 gram push-pull tension gauge. Replaces the 79A gauge.

For apparatus requirements and adjusting procedures for these gauges, refer to Section 085-102-701.

For general use.

79F



*The P-10A878 finger must be ordered separately, if required.

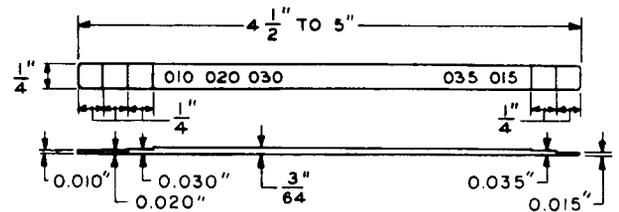
0-6000 Gram Push-Pull Tension Gauge.

Replaces the 79D and 79E gauges.

For apparatus requirements and adjusting procedures for this gauge, refer to Section 085-102-701.

For general use.

80B



0.010 inch, -0.020 inch, -0.030 inch, 0.015 inch, and -0.035 inch Double-end Thickness Gauge.

Replaces the 54, 56, 71 and 80 gauges.

For use on clutches and elevator apparatus.

81—MFR. DISC.