

technical manual 76-826044 rev B

6044 Network Terminating Module*

contents		
section 1	general description	page 1
section 2	application	page 2
section 3	installation	page 4
section 4	circuit description	page 7
section 5	block diagram	page 9
section 6	specifications	page 8
section 7	testing & troubleshooting	page 10

1. general description

1.01 The Tellabs 6044 Network Terminating Module (figure 1) provides transmission interface and signaling conversion between a 4wire PBX tie trunk or a carrier channel and a 4wire metallic facility. This module provides level control (loss and gain) in the transmit and receive channels, active slope equalization for loaded or nonloaded cable in the receive channel, and extended-range E&M (DX) signaling. Specifically, the 6044 provides DX signaling over simplex leads derived from the 4wire facility, conversion between that DX signaling and terminal-side E&M signaling, and extension of this E&M signaling toward the 4wire termination. The 6044 provides switch-selectable DX1 or DX2 operation with a choice of either Type I, Type II, or Type III E&M-lead interfacing (see paragraph 1.07). As a member of Tellabs' 262U Universal Network Terminating System of modules and enclosures, the 6044 fulfills Registered Facility Interface Codes TC31E, TC31M, TC32E, TC32M, TL31E, TL31M, TL32E, and TL32M for applications where the serving telephone company uses facilityside DX signaling.

- 1.02 This Practice section is reissued to cover changes to the 6044 module resulting in the Issue 2 version (Tellabs part number 826044). The Issue 2 module differs functionally from its Issue 1 counterpart in that DX2 operation is now provided via switch option, the transmit and receive gain and the receive equalization ranges are revised, and power requirements are reduced through use of low-power DX-signaling circuitry.
- 1.03 The 6044's transmit and receive amplifiers each provide from -16 to +16dB of continuously adjustable gain. Maximum output level of each channel is +12dBm, with no more than 1% distortion.
- 1.04 Active slope equalization is available in the module's receive channel to compensate for the frequency response characteristics of loaded or nonloaded cable. The module's equalizer can be continuously adjusted from essentially flat (±0.5dB, 300 to 4000Hz, re 1000Hz) to 7.5dB (at 2804Hz, re 1000Hz) via a front-panel control.
- 1.05 Impedance-matching transformers facing the 4wire facility can be independently switch-op-

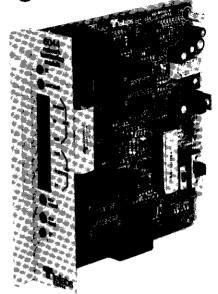


figure 1. 6044 Network Terminating Module

tioned for balanced 1200-, 600-, or 150-ohm terminating impedances. These transformers are center-tapped to derive simplex leads required for DX signaling; a switch option permits normal or reversed operation of these leads. Fixed, balanced 600-ohm terminating impedance is provided at the module's terminal-side ports; balanced simplex leads are also derived at these ports.

- 1.06 The 6044 contains a low-power electronic DX set designed for end-to-end use with conventional relay-type DX sets or other electronic units. Signaling range of the 6044 is 5000 ohms of external loop resistance.
- 1.07 The 6044 can be switch optioned for DX1 or DX2 operation. With DX1 operation, M-lead signals are input to and E-lead signals are output from the module. With DX2, E-lead signals are input to and M-lead signals are output from the module. Either Type I, II, or III E&M lead interfacing (see figures 3 through 5 in section 2 of this Practice) can also be switch selected. Please note that while the Type I and II interfaces can be used with either DX1 or DX2 operation, the Type III interface can only be used with DX1.
- 1.08 The 6044 incorporates a resistive and capacitive DX balance network. This network can be switch optioned to provide up to 6750 ohms of balancing resistance (in 250-ohm increments) and up to approximately $7\mu F$ of capacitance balance $(4\mu F)$ of fixed capacitance, plus an additional $3\mu F$ in switch-selectable $1\mu F$ increments).
- 1.09 The front panel of the 6044 is designed so that all level and equalization adjustments can be

made while the module is mounted in place. Continuously adjustable level and equalization controls are complemented by a complete set of bantamtype test jacks. Opening jacks at all four ports (transmit and receive input and output) face the module, while bridging jacks are provided at the transmit and receive input ports. Front-panel LED's light to indicate seizure in either direction, i.e., to indicate local E-lead and M-lead status.

- 1.10 A dial-pulse trimming control compensates receive dial-pulse make-break ratios for optimum performance. The 6044 accommodates dial pulsing speeds from 8 to 14 pulses per second (pps).
- 1.11 The 6044 operates on filtered, ground-referenced —44 to —56Vdc input. At idle, maximum current requirement is 35mA (during DX1 operation) or 40mA (during DX2 operation); busy-state maximum current requirement is 75mA.
- 1.12 A Type 10 module, the 6044 mounts in one position of a Tellabs Type 10 Mounting Shelf, versions of which are available for relay-rack or apparatus-case installation. In relay rack applications, up to 12 modules can be mounted across a 19-inch rack, while up to 14 modules can be mounted across a 23-inch rack. In either case, 6 inches of vertical rack space is used.
- 1.13 As a member of Tellabs' 262U Universal Network Terminating System of modules and enclosures, the 6044 can also be mounted in any of Tellabs' prewired 262U System Assemblies, versions of which are available for both relay-rack and apparatus-case installation. For more detailed information, refer to Tellabs' brochure describing the 262U Universal Network Terminating System and to the Tellabs practices describing the 6041 and the 6042 Network Terminating Modules.

2. application

2.01 The 6044 Network Terminating Module provides transmission interface and signaling conversion between a 4wire metallic facility using DX signaling and a 4wire PBX tie trunk using E&M signaling or a carrier channel (figure 2). This module combines the functions of a 4wire line amplifier

- and an E&M-to-DX signaling converter. In applications where the serving telephone company uses DX signaling, the 6044 fulfills Registered Facility Interface Codes TC31E, TC31M, TC32E, TC32M, TL31E, TL31M, TL32E, and TL32M.
- 2.02 Gain or loss in the transmit and receive channels of the 6044 is continuously adjustable from -16 to +16dB via front-panel controls. Maximum output level of each channel is +12dBm, with no more than 1% distortion.
- 2.03 Up to 7.5dB of slope equalization at 2804Hz (re 1000Hz) is available in the receive channel of the 6044 to compensate for the frequency-response characteristics of loaded or nonloaded cable. Because the transmit channel is generally used to coordinate levels rather than to reduce facility loss, no transmit equalization capability is provided.
- 2.04 Balanced, terminating-impedance options of 1200, 600, and 150 ohms at both facility-side ports (transmit output and receive input) allow the 6044 to interface loaded cable (1200 ohms) or non-loaded cable (600 or 150 ohms) at these ports. The 150-ohm option presents a deliberate impedance mismatch that yields a small amount of slope equalization for nonloaded cable. Fixed, balanced 600-ohm impedance is provided at the module's terminal-side ports (transmit input and receive output).
- 2.05 The impedance-matching transformers at the 6044's facility-side ports are center-tapped to derive simplex leads required for DX signaling. A reverse/normal option switch can be used to reverse the reference and signal assignments applied, respectively, to the B lead (receive pair) and the A lead (transmit pair). This reversal option is used in tandem applications of DX sets. The DX module at one end of the circuit is optioned for *REV* and the DX module at the other end is optioned for *NORM*. It does not matter at which end of the circuit the reversal takes place.
- 2.06 Balanced simplex leads are also derived at the module's terminal-side ports, thereby allowing the 6044 to be used with any of Tellabs' 610X loop-to-E&M Signaling Converter modules to derive a two-module FXO, FXS, or ringdown circuit.

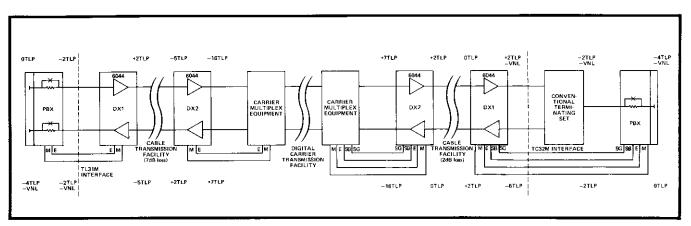


figure 2. Typical long-haul tie-trunk circuit using 6044 Network Terminating Modules

2.07 The 6044 operates in either the DX1 mode (M-lead input, E-lead output) or the DX2 mode (Elead input, M-lead output). The DX2 mode is generally used in tandem applications of DX sets, in applications where the 6044 interfaces carrier or other signaling sets, or in other applications where a terminal-side E&M interface must be provided. Both DX1 and DX2 operation eliminate the need for a pulse-link repeater in applications where the 6044 interfaces carrier or in tandem DX-set applications. Type I, II, or III E&M-lead interfacing can be switch-selected (see figures 3 through 5). The Type I and II interfaces can be used with either DX1 or DX2 operation; the Type III interface is only used with DX1. In general, Type I is used with electromechanical switching systems while Type II and III are used in electronic switching environments.

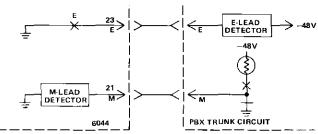


figure 3. Type I E&M interface

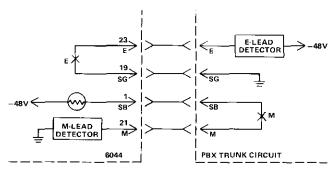


figure 4. Type II E&M interface

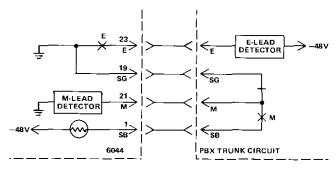


figure 5. Type III E&M interface

2.08 With Type I interfacing, incoming and outgoing signaling each consist of the presence of either ground, battery, or an open condition on the E and M leads. With Type II operation, incoming signaling consists of a contact closure between the M lead and the MB/SB (M-lead-battery/signal-battery) lead,

while outgoing signaling consists of a contact closure between the E lead and the EG/SG (E-lead ground/signal-ground) lead. The Type III interface is a compromise: a partially looped format, essentially identical to the Type I interface with the exception that battery and ground for M-lead signaling are supplied via the SB and SG leads, respectively. Type II E&M-lead interfacing permits direct interconnection of trunk circuits or signaling units without intermediate signaling-lead conversion (which is required with Type I and Type III E&M-lead interfacing).

- 2.09 The 6044 uses relay contacts to derive E-lead and M-lead signaling, thereby facilitating interfacing with nonstandard E-lead and M-lead voltage levels and polarities. When used to derive a Type II interface, terminal-side equipment can use any convenient voltage or polarity.
- 2.10 As with loop-signaling equipment, current requirements for DX sets depend upon loop length. In addition, these requirements depend upon the differences of voltage and ground between DX sets. A DX set draws its maximum current when it is busy and the distant-end DX set is idle. Under these conditions, the 6044 draws 65mA (75mA maximum) on a 0-ohm loop. As loop length increases current requirements drop. On a 1000-ohm loop, the 6044 draws 50mA (60mA maximum); on a 5000-ohm loop, current requirement is 30mA (45mA maximum).
- 2.11 In general, a DX unit must be resistively balanced against the resistance of the signaling loop plus 1250 ohms. This is not the case with the 6044, however, because this module incorporates 1250 ohms of internal balance-network resistance. Therefore, the 6044 must be resistively balanced against the resistance of the signaling loop alone. In 4wire DX applications, where signaling takes place over the simplex leads of the transmit and receive pairs, signaling loop resistance is equal to one-half of the loop resistance of either pair (i.e., the simplex loop resistance of the transmit and receive pair). From 0 to 6750 ohms of resistance can be switched into the 6044's balance network in 250-ohm increments.
- 2.12 The 6044 provides up to $7\mu F$ of balance-network capacitance. Switched capacitance values in the balance network should be matched as closely as possible to the total capacitance of the facility to ensure that local M-lead transitions do not cause transitions of the local E-lead. In general, the required amount of capacitance is equal to the amount of capacitance connected across the DX loop plus the nominal capacitance of the associated cable pair. The 6044 contains a fixed $4\mu F$ capacitor in its balance network. An additional $3\mu F$ of capacitance can be switched into the balance network in $1\mu F$ increments. In most cases, however, this additional switched capacitance is not required in 4wire DX applications.

installation

Caution: Because the 6044 contains a mercurywetted relay, the module should always be held in an upright position and tapped gently before installation. The module should then be kept in an upright position (i.e., with the front handle perpendicular to the ground and nomenclature right side up) until installed. This procedure ensures that the mercury is in the proper location within the relay (not shorting the contacts, etc.).

inspection

3.01 The 6044 Network Terminating module should be visually inspected upon arrival in order to find possible damage incurred during shipment. If damage is noted, a claim should immediately be filed with the carrier. If stored, the module should be visually inspected again prior to installation.

mounting

3.02 The 6044 module mounts in one position of the Tellabs Type 10 Mounting Shelf or in one position of a 262U System Assembly, both of which are available in configurations for relay-rack and apparatus-case installation. The module plugs physically and electrically into a 56-pin connector at the rear of its Shelf or Assembly mounting position.

3.03 In applications where a 6044 module is to be installed in a 262U Network Terminating System Assembly no external connections need be made. This is because all of the Assembly's internal connections are factory-prewired and because external wiring is simplified through use of female 25-pair micro-ribbon connector-ended cables arranged in accordance with Universal Service Order Code (USOC) RJ2HX. If the customer's terminal equipment has been cabled in accordance with USOC RJ2HX, direct cable connection of the 262U System Assembly and the customer's equipment is possible. If not, cross-connections between the 262U Assembly and the local terminal equipment must be made at an intermediate connectorized terminal block.

installer connections

3.04 When a 6044 module is to be installed in a conventional Type 10 Shelf, external connections to the module must be made. Before making any connections to the shelf, make sure that power is off and modules are removed. Modules should be put into place only after they are properly optioned and after wiring is completed.

3.05 Table 1 lists external connections to the 6044 module. All connections are made via wire wrapping to the 56-pin connector at the rear of the module's mounting shelf position. Pin numbers are found on the body of the connector.

option selection

3.06 Six option switches must be set before the 6044 can be placed into service. The location of each switch on the module's printed circuit board

is shown in figure 6. Switch designations are indicated adjacent to each switch.

3.07 Switch S1 is a seven-position DIP switch that is used to select the resistance value of the DX balance network (positions S1-1 through S1-5) and the balance network capacitance (positions S1-6 and S1-7). Determine the required amount of loop resistance (see paragraph 2.11) and set posi-

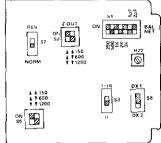


figure 6. Option switch locations

tions S1-1 through S1-5 to match this amount as closely as possible. Switch positions are cumulative; total resistance introduced is the sum of those positions set to OFF (i.e., set toward the resistance values indicated adjacent to S1), as indicated in table 2. From 0 ohms (S1-1 through S1-5 ON) to 6750 ohms (S1-1 through S1-5 OFF) may be introduced in 250-ohm increments.

	
connect:	to pin:
XMT TIP OUT (facility side)	41
XMT RING OUT (facility side) ,	47
XMT SIMPLEX OUT (facility side)	45
RCV TIP IN (facility side)	7
RCV RING IN (facility side)	13
RCV SIMPLEX IN (facility side)	11
XMT TIP IN (terminal side)	55
XMT RING IN (terminal side)	49
XMT SIMPLEX IN (terminal side)	29
RCV TIP OUT (terminal side)	5
RCV RING OUT (terminal side)	, 15
RCV SIMPLEX OUT (terminal side)	53
A (A lead)	
A1 (A1 lead)	
B (B lead)	
B1 (B1 lead)	
E (E lead)	
M (M lead)	
SG (signal ground lead)	19
SB (signal battery lead)	
_BATT (-44 to -56Vdc, filtered)	
*GND (ground in)	17
*In Type I E&M interfacing arrangements, the 6	044 and

the terminal (drop)-side equipment must share a common power-supply ground connection.

table 1. External connection to 6044

3.08 Switch positions S1-6 and S1-7 are used to select up to $3\mu F$ of balance network capacitance over and above the fixed $4\mu F$ of capacitance provided by the module. These switch positions are set at the time of installation to ensure that local M-lead transitions do not cause transitions of the

DIP switch S1 positions	OFF	ON
S1-1	250 ohms	0 ohms
S1-2	500 ohms	0 ohms
S1-3	1000 ohms	0 ohms
S1-4	2000 ohms	0 ohms
S1-5	3000 ohms	0 ohms

table 2. Balance network resistance values

local E-lead. In general, the proper capacitance is equal to the sum of the capacitance connected across the DX loop plus the nominal capacitance of the cable pair. Switch positions are cumulative; total capacitance introduced is the sum of those positions set to ON (i.e., set toward the capacitance values indicated adjacent to S1), as indicated in table 3.

DIP switch S1 positions		switched capacitance	
S1-6	\$1-7	of balance network*	
OFF	OFF	OμF	
ON	OFF	1μF	
OFF	ON	2μF	
ON	ON	2μF 3μF	
*Total ca	pacitance equals sv	vitched capacitance plus 4μF	

table 3. Balance network capacitance values

3.09 Switch S2 (labelled Z OUT) is used to select 1200, 600, or 150-ohm terminating impedance at the module's facility-side transmit output port, while switch S5 (labelled Z IN) is used to select 1200, 600, or 150-ohm terminating impedance at the module's facility-side receive input port. The various settings of S2 and S5 are indicated on the module's printed circuit board and summarized in table 4.

xmt out impedance	S2-1	S2-2
rcv in impedance	S5-1	S5-2
1200 ohms	off	off
600 ohms	on	off
150 ohms	on	on

table 4. Facility-side impedance-matching options

3.10 Switch S3 is used to select Type I, Type II or Type III E&M-lead interfacing. Determine the type of terminal equipment that the module interfaces and set S3 to either I/III (Type I or Type III) or II (Type II), as appropriate.

Note: If Type III operation is required, ensure that switch S8 is set to DX1.

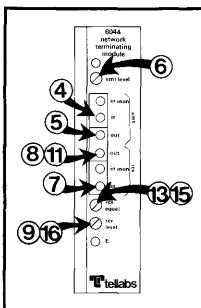
- 3.11 Switch S7 is used to select reversed or normal operation of the facility-side DX signaling leads. Set S7 to the NORM position for normal DX-lead operation or to the REV position for reversed DX-lead operation.
- 3.12 Switch S8 is used to select either DX1 or DX2 operation. Set S8 to the DX1 position for DX1 operation or to the DX2 position for DX2 operation.
- 3.13 Dial-pulse-trimming potentiometer R22 provides a nominal degree of dial-pulse make-break ratio compensation ($\pm 5\%$) for dial pulses transmitted at a rate of 8 to 14pps. Potentiometer R22 is factory-set and probably will not require adjustment. However, if dial-pulse make-break ratios do not meet circuit specifications, R22 should be adjusted to provide optimum performance.

alignment

Note: A condensed alignment procedure, figures 7 and 8, is included to simplify alignment of the 6044.

- 3.14 Receive Level Adjustment. After all option switches are set and verified, turn all front-panel controls fully counterclockwise. Adjust the receive-channel level for the desired gain (or loss) as follows:
 - A. Connect the transmit portion of a transmission measuring set (TMS), arranged for 1004Hz output at the level and impedance specified on the circuit layout record (CLR), to the *rcv in* jack.
 - B. Connect the receive portion of the TMS, arranged for 600-ohm terminated measurement, to the *rcv out* jack.
 - C. Turn the *rcv level* control clockwise until the receive portion of the TMS indicates the required level.
 - D. Make a frequency run, measuring and recording levels at appropriate intervals. If the measured levels meet the conditioning requirements of the circuit, equalization is not required and no further receive-channel adjustments are necessary. If equalization is required, proceed to paragraph 3.15.
- 3.15 Receive Equalization Adjustment. If the equalization is required, the following procedure should be performed (end-to-end measurements must be made to correctly adjust the equalizer):
 - A. Disconnect the transmit portion of the TMS from the *rcv in* jack while leaving the receive portion of the TMS connected to the *rcv out* jack.
 - B. Request that personnel at the distant (receive channel) end send 300, 1004, and 3000Hz tones at the level and impedance specified on the CLR. Measure and record the level of each tone.
 - C. Turn the *rcv equal* control clockwise until the 3000Hz level is equal to the 300Hz level.
 - D. Have 300, 1004, and 3000Hz tones sent again. Measure and record the level of each tone.
 - E. Turn the *rcv equal* control clockwise until the 3000Hz level is equal to the 300Hz level measured in step D.
 - F. Repeat steps D and E until the measured frequency response satisfies the conditioning requirements of the circuit.
 - G. Have the distant (receive-channel) end send 1004Hz tone at the CLR-specified level and impedance. Readjust (if necessary) the *rcv level* control for the specified level.
- 3.16 Transmit Level Adjustment. Adjust the transmit-channel level as follows:
 - A. Connect the transmit portion of the TMS, arranged to output 1004Hz tone at 600 ohms and at the level specified on the CLR, to the xmt in jack.

 alignment continued on page 6



This condensed alignment procedure is included to simplify alignment of the 6044 module. Detailed alignment instructions are provided in paragraphs 3.14 through 3.17.

To prepare for alignment:

- 1 Set all option switches for your particular application. See paragraphs 3.07 through 3.13 for optioning information.
- **2** Tap the module gently and plug it into a prepared mounting. Hold the 6044 upright and gently tap the module in the palm of your hand to ensure that the mercury is properly seated within the 6044's mercury-wetted relay.

3 Turn all front-panel controls fully counterclockwise.

Align the transmit channel,

- 4 Connect the transmit portion of a TMS, arranged for 1004Hz output at 600 ohms and the level specified on the CLR, to the xmt in jack.
- **5**Connect the receive portion of the TMS, arranged for terminated measurement at the impedance specified on the CLR, to the *xmt out* jack.
- **6** Turn the front-panel *xmt level* control clockwise until the receive portion of the TMS indicates the required level.

Align the receive channel.

- **7** Connect the transmit portion of a TMS, arranged for 1004Hz output at the impedance and level specified on the CLR, to the *rcv in* jack.
- **8**Connect the receive portion of the TMS, arranged for 600-ohm terminated measurement, to the *rcv out* lack.
- **9** Turn the front-panel *rcv level* control clockwise until the receive portion of the TMS indicates the required level.

Perform receive-channel frequency response and equalize if necessary.

10 Make a frequency run, measuring and recording levels at 300, 1004,

- and 3000Hz. If the measured levels meet the conditioning requirements of the circuit, equalization is not required. If not, perform the equalization procedure described in the following steps.
- 11 With the transmit portion of the TMS disconnected, connect the receive portion of the TMS, arranged for 600-ohm terminated measurement, to the rev out jack.
- 12 Request that personnel at the distant (receive channel) end of the circuit send 300, 1004, and 3000Hz tones at the level and impedance specified on the CLR. Measure and record the level of each tone.
- 13 Turn the rcv equal control clockwise until the 3000Hz level is equal to the 300Hz level measured in step 12.
- 14 Have 300, 1004, and 3000Hz tones sent again. Measure and record the level of each tone.
- 15 Turn the rcv equal control clockwise until the 3000Hz level is equal to the 300Hz level measured in step 14. Repeat steps 14 and 15 until the measured frequency response satisfies the conditioning requirements of the circuit.
- **16** Have the distant (receive channel) end send 1004Hz tone at the CLR-specified level and impedance. Readjust (if necessary) the *rcv level* control for the required level.

figure 7. Transmit and receive channel alignment

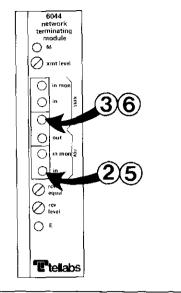
- B. Connect the receive portion of the TMS, arranged for terminated measurement at the impedance specified on the CLR, to the *xmt out* jack.
- C. Turn the xmt level control clockwise until the receive portion of the TMS indicates the required level.
- 3.17 Signaling-Lead and Reference-Lead Voltage Check. To ensure that dc potentials on the DX-signaling and reference leads are correct for both onhook and off-hook states, proceed as follows:
 - A. On-Hook. With the E and M leads from the trunk circuit disconnected, connect a pulsing test set arranged to send an on-hook to either the 6044's M lead (for DX1 operation) or E lead (for DX2 operation). Verify that the M LED (DX1) or the E LED (DX2) is not lit. Connect a test cord to the module's rev in jack

and use a VOM to measure the voltage at the plug (either tip or ring). Acceptable voltages are summarized in table 5. Disconnect the test cord from the *rcv in* jack, connect it to the *xmt out* jack, and measure the voltage at the plug. Again, see table 5 for acceptable voltages.

on-hook	xmt out	rcv in
S7 set to NORM	−20Vdc	−1Vdc
S7 set to REV	−1Vdc	−20Vdc
off-hook	xmt out	rcv in
S7 set to NORM	19Vdc	-47Vdc
S7 set to REV	47Vdc	-19Vdc

table 5. Signaling and reference lead voltages

B. Off-Hook. With the E and M leads from the trunk circuit disconnected, connect a pulsing test set arranged to send an off-hook to either the 6044's M lead (for DX1 operation) or E



Check signaling-lead reference-lead voltages on-hook.

1 With the E and M leads from the trunk circuit disconnected, connect a pulsing test set, arranged to

send an on-hook, to the 6044's M lead (DX1) or E lead (DX2). Verify that the M LED (DX1) or E LED (DX2) is not lit.

2 Connect a test cord to the *rcv in* jack and measure the voltage at the plug (either tip or ring). The measured voltage should be approximately -1Vdc (S7 set to NORM) or -47 Vdc (S7 set to REV).

3 Connect the test cord to the xmt out jack and measure the voltage at the plug. The measured voltage should be approximately -19Vdc (S7 set to NORM) or -20Vdc (S7 set to REV).

Check signaling-lead and referencelead voltages off-hook.

4 With the E and M leads from the trunk circuit disconnected, connect a pulsing test, arranged to send an off-hook, to the M lead (DX1) or E lead (DX2). Verify that the M LED (DX1) or E LED (DX2) is lit.

5 Connect a test cord to the *rcv* in jack and measure the voltage at the plug (either tip or ring). The measured voltage should be approximately -47Vdc (S7 set to NORM) or -1Vdc (S7 set to REV).

6 Connect the test cord to the xmt out jack and measure the voltage at the plug. The measured voltage should be approximately -20Vdc (S7 set to NORM) or -19Vdc (S7 set to REV).

Perform an end-to-end alignment and signaling check.

After local alignment of the 6044 is completed, end-to-end measurements should be made to verify overall operation of the circuit in which the 6044 is used. These checks should include verification of transmit and receive channel transmission levels, receive channel frequency response, and pulsing speed and per cent break.

figure 8. Signaling-lead and reference-lead voltage check

Note: These instructions augment the summary of Tellabs' 6044 Videotape Training Program. This and other Tellabs Training Programs are available in %" and %" videotape formats. Contact your Tellabs representative through your training or engineering departments for information about this Program.

lead (for DX2 operation). Verify that the *M* LED (DX1) or the *E* LED (DX2) is lit. Connect a test cord to the module's *rcv in* jack and use a VOM to measure the voltage at the plug (either tip or ring). See table 5 for acceptable voltages. Disconnect the test cord from the *rcv in* jack, connect it to the *xmt out* jack, and measure the voltage at the plug. Again, see table 5 for acceptable voltages.

4. circuit description

4.01 This circuit description is intended to familiarize you with the 6044 Network Terminating Module for application and engineering purposes only. Attempts to troubleshoot the 6044 internally are not recommended and may void your warranty. Procedures for recommended testing and troubleshooting in the field are limited to those prescribed in section 7 of this Practice. Please refer to the 6044 block diagram, section 5 of this Practice, as an aid in following this circuit description.

receive section

4.02 The receive section of the 6044 uses an input transformer to interface the tip and ring leads of the 4wire facility and to derive the receive input simplex lead. A switch option provides for reverse or normal operation of the simplex lead. A secondary of the transformer is connected to the receive channel's flat *gain amplifier* and to the input impedance circuit, which consists of three resistors.

Switch selection of one, two, or all three resistors provides the 1200, 600, or 150-ohm receive input impedance.

4.03 Diodes limit the gain amplifier's input voltage to external power potentials and provide lightning protection for the amplifier. Following the gain amplifier is a slope equalizer section that provides up to 7.5dB of equalization at 2804Hz (re 1000Hz). The receive channel power amplifier follows the slope equalizer. The gain of the power amp is controlled by the gain amp to provide the -16 to +16dB gain range in the receive channel. The power amp is connected to a secondary of the output transformer that interfaces the 4wire terminal side and derives the receive output simplex lead. The secondary of the output transformer is also connected to a fixed resistor that provides 600ohm impedance at the 4wire terminal side.

transmit section

4.04 The transmit section of the 6044 uses an input transformer to interface the tip and ring leads of 4wire terminal-side equipment and to derive the transmit input simplex lead. A secondary of the transformer is connected to the transmit channel's flat gain amplifier and to a fixed resistor that provides 600-ohm impedance at the 4wire terminal side.

4.05 Diodes limit the *gain amplifier's* input voltage to external power potentials and provide lightning protection for the amplifier. The transmit

channel's power amplifier follows the gain amplifier. The gain of the power amplifier is controlled by the gain amp to provide the -16 to +16dB gain range in the transmit channel. The power amp is also connected to the secondary of the output transformer that interfaces the tip and ring leads of the 4wire facility side and also derives the transmit output simplex lead. A switch option permits reverse or normal operation of the simplex lead. The secondary of the transformer is also connected to the output impedance circuit, which consists of three resistors. Switch selection of one, two, or all three resistors provides the 1200, 600, or 150-ohm transmit-output impedance.

DX signaling section

4.06 Both ends of a DX signaling system are balanced symmetrical circuits connected by two metallic conductors. In the case of the 6044, these conductors are derived metallic simplex conductors. One conductor in the DX signaling system carries supervisory and pulsing signals, using combinations of local ground and battery. Differences in ground or battery potentials between each end of the DX signaling system create nonsupervisory currents in the signaling conductor. The second conductor in the DX system acts as a reference for these differences in end-office potentials. The DX signaling unit is arranged so that the unbalance created in the second conductor is equal to and opposite that created in the first conductor. The current in the second conductor cancels the effect of these unwanted potential differences in the first conductor, thus providing compensation for groundpotential and battery-supply variations. Additionally, the circuit is balanced against longitudinal ac line voltages and currents.

The 6044 uses an active DX signaling unit that derives local signaling from currents transmitted over derived metallic simplex conductors. The DX current sense circuit is a balanced bridgetype detector that senses differential voltage changes across four 400-ohm resistors that replace the four windings of the DX relay normally used in conventional relay-type DX sets. The differential voltage changes are sensed and directly coupled to a relay-driver circuit that includes a dial-pulse adjustment to compensate for dial-pulse distortion introduced in the transmission facility. A mercurywetted contact relay is used to derive the local Elead output (in the DX1 mode) or the local M-lead output (in the DX2 mode). In the DX1 mode, the output relay is operated during busy and not operated during idle. In the DX2 mode, these states are reversed. Resistor-capacitor contact protection is provided for both the relay's normally open and normally closed contacts.

4.08 In the transmit signaling path, an *M-lead opto-coupler* (DX1) or *E-lead opto-coupler* (DX2) determines the state of the local M-lead (DX1) or E-lead (DX2) and operates an active bidirectional driver that provides the current changes in the DX loop toward the distant location.

4.09 The power supply in the 6044 module is a series-regulated bipolar supply that uses a zener diode as a reference source. A series diode in the negative input lead protects the circuit against reversed input power connections.

specifications

input/output impedance

facility side: 1200, 600, or 150 ohms, balanced,

switch selectable

terminal side: 600 ohms, fixed, balanced

gain range (transmit and receive)

-16 to +16dB, continuously adjustable via front-panel controls

controls

frequency response (no equalization) ±0.5dB, 300 to 4000Hz, re 1000Hz ±0.25dB, 500 to 3000Hz, re 1000Hz

equalization (receive channel only)

0 to +7.5dB at 2804Hz re 1000Hz, continuously adjust-

able via front-panel control

max imum output level +12dBm

harmonic distortion

1% maximum at +12dBm output level

4wire return loss (all ports)

23dB ERL maximum

delay distortion

150µs maximum, 500 to 3000Hz, re 1800Hz, no equalization

noise

16dBrnC maximum at maximum gain adjustment

longitudinal balance

60dB maximum, 200 to 4000Hz

equal-level crosstalk (receive to transmit or transmit to receive) 80dB minimum, 200 to 4000Hz

adjacent-module crosstalk

80dB minimum, 200 to 4000Hz

DX loop resistance

5000 ohms maximum

pulsing range

8 to 14pps

pulsing distortion

±3% without adjustment

±1% via internal adjustment (potentiometer R22)

balance network

resistance: 0 to 6750 ohms in switch-selectable 250-ohm increments

capacitance: $7\mu F$ total ($4\mu F$ of fixed capacitance plus an additional $3\mu F$ in switch-selectable $1\mu F$ -increments)

midpoint capacitance

4μF, fixed

E&M signaling, DX1 mode

E-lead current rating:

500mA maximum (resistor-capacitor contact protection provided)

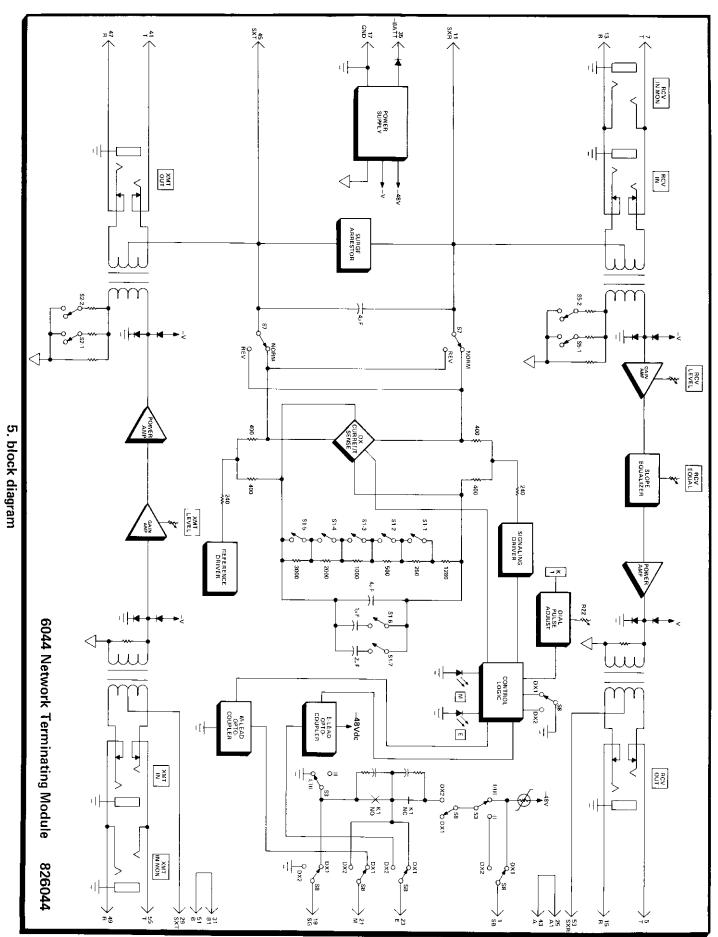
E-lead resistance:

less than 0.5 ohms

M-lead sensitivity:

-20Vdc minimum threshold; 5000 ohms maximum external M-lead resistance from -48Vdc

specifications continued on page 10



page 9

E&M signaling, DX2 mode

M-lead current rating:

500mA maximum (resistor-capacitor contact protection provided)

M-lead current from battery (Type 1 interface only):

100mA with less than 5-volt drop, current limiting above 200mA

E-lead sensitivity:

5000 ohms maximum external E-lead resistance to ground

power requirement

-44 to -56Vdc, filtered, ground referenced

current requirements (0-ohm loop)

at -48Vdc, typical at -52Vdc, maximum

idle (DX1) 30mA 35mA

idle (DX2*)

35mA 40mA

busy (0dBm output level*)

65mA

75mA

*add M-lead current in DX2 mode

operating environment

 20° to 130° F (-7° to 54° C), humidity to 95%

(no condensation)

dimensions

5.58 inches (14.17cm) high

1.42 inches (3.61cm) wide

5.96 inches (15.14cm) deep

weight

13.5 ounces (378 grams)

mounting

relay rack or apparatus case via one position of Tellabs Type 10 Mounting Shelf, or one position of a 262U Universal Network Terminating System Assembly

7. testing and troubleshooting

The Testing Guide Checklist in this section may be used to assist in the installation, testing, or troubleshooting of the 6044 Network Terminating module. The Checklist is intended as an aid in the localization of trouble to a specific module. If a module is suspected of being defective, a new one should be substituted and the test conducted again. If the substitute module operates correctly, the original module should be considered defective and returned to Tellabs for repair or replacement. We strongly recommend that no internal (componentlevel) testing or repairs be attempted on the 6044 module. Unauthorized testing or repairs may void the module's warranty.

7.02 If a situation arises that is not covered in the Checklist, contact Tellabs Customer Service at your Tellabs Regional Office or at our Lisle, Illinois, or Mississauga, Ontario, Headquarters. Telephone numbers are as follows:

> US central region: (312) 969-8800 US northeast region: (412) 787-7860 US southeast region: (305) 645-5888 US western region: (702) 827-3400 Lisle Headquarters: (312) 969-8800

Mississauga Headquarters: (416) 624-0052

7.03 If a 6044 is diagnosed as defective, the situation may be remedied by either replacement or repair and return. Because it is more expedient. the replacement procedure should be followed whenever time is a critical factor (e.g., service outages, etc.).

replacement

7.04 To obtain a replacement 6044 module, notify Tellabs via letter (see addresses below), telephone (see numbers above), or twx (910-695-3530 in the USA, 610-492-4387 in Canada). Be sure to provide all relevant information, including the 8X6044 part number that indicates the issue of the module in question. Upon notification, we shall ship a replacement module to you. If the module in question is in warranty, the replacement will be shipped at no charge. Pack the defective 6044 in the replacement module's carton, sign the packing slip included with the replacement, and enclose it with the defective module (this is your return authorization). Affix the preaddressed label provided with the replacement module to the carton being returned, and ship the module prepaid to Tellabs.

repair and return

7.05 Return the defective 6044 module, shipment prepaid, to Tellabs (attn: repair and return).

in the USA: Tellabs Incorporated

4951 Indiana Avenue Lisle, Illinois 60532

in Canada:

Tellabs Communications Canada, Ltd. 1200 Aerowood Drive, Unit 39 Mississauga, Ontario, Canada L4W 2S7

Enclose an explanation of the module's malfunction. Follow your company's standard procedure with regard to administrative paperwork. Tellabs will repair the module and ship it back to you. If the module is in warranty, no invoice will be issued.

testing guide checklist

Note: Because the 6044 contains a mercury-wetted relay, this module should always be held in an upright position and tapped gently on a hard surface before installation. The module should then be kept in an upright position until installed. This procedure ensures that the mercury is in the proper location within the relay. If trouble is encountered with an installed 6044, remove the module from the mounting shelf and repeat this procedure before taking any further correctional action.

test	test procedure	normal result	if normal conditions are not met, verify:
circuit idle (DX1)	Connect VOM (set to 50Vdc or 250Vdc scale) from E lead (pin 23) to ground.	More than 44Vdc present \square . <i>E</i> -lead LED off \square .	Power □. Wiring □. Distant-end signaling input idle □. Reverse/ normal switch S7 set correctly □. Wiring to near-end signaling equipment □. Cable faults □. Replace and retest □.
	Connect VOM (set to 50Vdc or 250Vdc scale) from M lead (pin 21) to ground.	Less than 1Vdc present \square . <i>M</i> -lead LED off \square .	Wiring □. Input from near-end signaling equipment idle □. Replace and retest □.
circuit idle (DX2)	Connect VOM (set to 50Vdc or 250Vdc scale) from M lead (pin 21) to ground.	Less than 1Vdc present □. M-lead LED off □.	Power □. Wiring □. Distant-end signaling input idle. Reverse/normal switch ST set correctly □. Balance network resistance set correctly □. Wiring to near-end signaling equipment □. Cable faults □. Replace and retest □.
	Connect VOM (set to 50Vdc or 250Vdc scale) from E lead (pin 23) to ground.	More than 44Vdc present \square . <i>E</i> -lead LED off \square .	Wiring □. Input from near-end signaling equipment idle □. Replace and retest □.
circuit busy (DX1)	Connect VOM (set to 50Vdc or 250Vdc scale) from E lead (pin 23) to ground.	Less than 1Vdc present □. E-lead LED on □.	Switch S3 set for Type I □. Distant-end signaling input busy □. Reverse/normal switch S7 set correctly □. Balance-network resistance set correctly □. Wiring to near end signaling equipment □. Cable faults □. Replace and retest □.
	Connect VOM (set to 50Vdc or 250Vdc scale) from M lead (pin 21) to ground.	More than 44Vdc present \square . <i>M</i> -lead LED on \square .	Power □. Wiring □. Input from near-end signaling equipment busy □. Replace and retest □.
circuit busy (DX2)	Connect VOM (set to 50Vdc or 250Vdc scale) from M lead (pin 21) to ground.	More than 22Vdc present □. M-lead LED on □.	Switch S3 set for Type I □. Distant-end signaling input busy □. Reverse/normal switch S7 set correctly □. Wiring to near end signaling equipment □. Cable faults □. Replace and retest □.
	Connect VOM (set to 50Vdc or 250Vdc scale) from E lead (pin 23) to ground.	Less than 1Vdc present □. E-lead LED on □.	Power □. Wiring □. Input from near-end signaling equipment busy □. Replace and retest □.

testing guide checklist continued on page 12

test	test procedure	normal result	if normal conditions are not met, verify:
pulsing (DX1)	Isolate DX circuit at both ends, and connect pulsing test set to E and M leads at each end of circuit. Send via M lead and receive via E lead.	Distant end sends off-hook (0% break); near-end reads 0% break □. Distant end sends on-hook (100% break); near-end reads 100% break □. Distant end sends 10pps at 58% break; near-end reads 58% ±4% break while simultaneously sending 10pps □; while sending 100% break □; and while sending 0% break □.	All option switches set correctly □. Correct resistance and capacitance values in DX balance network □. (Change balance network resistance and/or capacitance to next increment above or below, and retest □.) Power supply voltage between −44 and −56Vdc □. Power supply grounding □. No excessive cable leakage □. No excessive longitudinal voltage present on facility (less than 25Vrms) □.
pulsing (DX2)	Same as above except send via E lead and receive via M lead.	Same as above □.	Same as above □.
transmit channel gain	Connect properly terminated TMS (receive) to xmt out jack. Using transmit portion of TMS, insert 1004Hz test signal at xmt in jack.	With xmt level control adjusted fully counterclockwise (CCW), output level apprx. 16dB lower than input level □. With xmt level control fully clockwise (CW), output level apprx. 16dB higher than input level □.	Power □. Wiring □. Impedance terminations (check for double terminations) □. Impedance switches properly set □. Output not exceeding +12dBm overload point □.
receive- channel gain	Connect properly terminated TMS (receive) to rcv out jack. Using transmit portion of TMS, insert 1004Hz test signal at rcv in jack.	With rcv level control fully CCW, output level approx. 16dB lower than input □. At full CW, output level about 16dB higher than input □.	Power applied to module □. Wiring □. Terminating impedances correct □. Output level not exceeding +12dBm overload point □.

Tellabs Incorporated 4951 Indiana Avenue, Lisle, Illinois 60532 telephone (312) 969-8800 twx 910-695-3530