

RELAYS
245, 254, 263, AND 264 TYPES
REQUIREMENTS AND ADJUSTING PROCEDURES

1. GENERAL

- 1.001** This addendum supplements Section 040-247-701, Issue 5-D.
- 1.002** This addendum is issued to add the P-13F027 armature stud cap.

3. ADJUSTING PROCEDURES

The following changes apply to Part 3 of the section:

- (a) 3.001 — Materials — add P-13F027 Cap (0.024-inch armature stud cap)
- (b) TABLE A revised —

ARMATURE STUD CAP NO.	STUD DIAM (INCHES)	CAP THICK- NESS (INCHES)	APPROX REDUCTION IN CONTACT SEPARATION (INCHES)	COLOR OF CAPS	TYPE OF RELAY
P-13F027	0.125	0.024	0.036	Red	245 and 254