

SERVICE

2565GK TELEPHONE SETS

1. GENERAL

1.01 This section provides maintenance and connection information for the 2565GK telephone sets. Maintenance was formerly found in Section 502-525-125. Connection information was formerly found in Section 502-525-435 which is hereby canceled.

2. MAINTENANCE

Replaceable Components

2.01 Field replaceable items are listed under ordering guide in the appropriate Reference section in Division 502.

2.02 Current production sets are equipped with P-25E803 and P-269561 card retainers, which cannot be adjusted.

2.03 If P-25E785 (MD) card retainer becomes so loose on the faceplate that the number card or designation strip slips, they can be tightened as follows:

- (1) Remove faceplate from set.
- (2) Remove card retainer from faceplate.
- (3) Bend the four arms of the retainer so that more pressure will be applied to the number card and designation strip. The bends should be made approximately 1/2-inch in from the tabs on the ends of the arms and in the opposite direction from the factory bent tabs.
- (4) Install the card retainer on the faceplate and insert the number card and designation strip.
- (5) Install faceplate on telephone set.

Note: If adjusting the arms of the retainer does not result in sufficient holding power, replace the card retainer.

Housing

2.04 When removing or replacing housing, guide lower front of housing over pushbuttons. On sets equipped with exclusion, pull exclusion plunger up to its operated position before removing housing. Plunger should also be in upper position when replacing housing. With housing in place, operate plunger several times to insure proper operation.

Lamps and Pushbuttons

2.05 Replace cracked pushbuttons or collar assemblies. Plastic parts may be cleaned with a water dampened cloth. **DO NOT USE SOLVENTS.** Lamps should be near associated pushbutton with contact surfaces aligned for maximum illumination.

2.06 To replace defective lamp.

- (a) Remove button and collar assembly.
- (b) Gently pry lamp from socket with KS-6320 orange stick.
- (c) Replace lamp, making sure that contact surface on lamp and socket meet.
- (d) Replace button and collar assembly.

Keys—636-Type

2.07 Key contacts may be cleaned using a 265C tool, or adjusted using a 363 tool. When adjusting springs:

- (a) There should be a minimum clearance of 1/64-inch between contact springs and those parts of the key which do not make contact.
- (b) Normally open contacts should make with perceptible follow on locking keys before key plunger reaches locked position.

2.08 Replace key if the following requirements cannot be met:

- (a) Any locking plunger, when depressed, should on its downstroke release any previously locked plunger.
- (b) When any nonlocking or converted locking plunger is released from its operated position, it should return with a snap to the unoperated position.

Dial

2.09 The 35C3A dial will function only when the green lead is positive (+) and the orange-black lead is negative (-). If no tones are heard when a dial button is depressed, check line polarity.

2.10 Certain switching functions may require installation of a polarity guard to ensure proper battery polarity to the dial. Install guard as outlined in Reference section in Division 502.



Do not attempt repair of TOUCH-TONE® dials in the field.

Handsets

2.11 Where conditions warrant, the G3AR handset supplied with these sets can be replaced with other types as follows:

- For impaired hearing—G6-type
- For weak speech—G7A
- For noisy location—G8-type

Refer to section in Division 501 for connections of these handsets.

3. CONNECTIONS

3.01 These sets are factory-wired for use with 1A1 or 1A2 KTS, 3-type speakerphone, and

individual or common line ringer. Hold feature is not provided.

3.02 When used with 1A KTS, modify sets as shown in Table D.

3.03 The H1A ringer leads are wired to the RR and RT terminals. Provision is made for ringer or buzzer. When spare leads are available, both may be provided. When power failure feature is provided in the KTS, audible signal must be wired with capacitor in circuit.

3.04 If speakerphone control unit is located near the telephone set, the mounting cord conductors can be extended to the control unit by using a 149-type adapter or 66E-type connecting block. If control unit is located at the key equipment, extend the leads through an A25B connector cable or inside wiring cable. When a 2565GK telephone set is multiplied with any other set furnishing speakerphone feature, certain control leads must be disconnected, insulated, and stored to prevent interference with working circuits. Disconnect either at the telephone set (Note 4, Fig. 1) or as near the control unit as practicable. Speakerphone connections are shown in Division 512.

3.05 Exclusion can be provided by the addition of a D-179935 Kit of Parts which must be ordered separately. Connect as shown in Table A.

3.06 When polarity guard is required with these sets, install a P-90D052 guard assembly. Connect as shown in Table B.

3.07 A P-25E962 terminal strip assembly is available when additional terminating points are required for auxiliary services such as buzzers, lamps, etc. Assembly must be ordered separately.

3.08 Installation instructions for the exclusion switch, polarity guard, and auxiliary terminal strip are given in Reference section in Division 502.

3.09 All convertible key positions are supplied as pickup keys. To convert from pickup (locking) to signaling (nonlocking), remove the P-12A892 screw detail from key positions involved. Make necessary wiring changes as shown in Table C.

TABLE A
EXCLUSION KEY CONNECTIONS

EXCLUSION	KEY TEL SYS	EXCLUSION KEY LEADS							
		BL-W	W-BL	O-W	W-O	V-BL	BL-V	V-O	O-V
On any line	1A	R*	T*	1B†	H*	ET	ER	EH	EB
	1A1 or 1A2	R*	T*	EB	H*	ET	ER	EH	EB

* Terminal of line involved.

† When other than line 1 is excluded on 1A KTS, disconnect, insulate, and store O-W mounting cord conductor from terminal 1B; connect balance lead conductor from line involved to 1B.

Note: If exclusion feature is used, remove all B leads except one being used from key terminal board; insulate and store.

TABLE B
POLARITY GUARD CONNECTIONS
(P-90D052 GUARD ASSEMBLY)

LEAD		REMOVE FROM	CONNECT TO	
		NET.	NET.	POLARITY GUARD
Dial	BK G-W	RR C		T S
Line Switch	W	C		S
Polarity Guard	G W		RR C	

TABLE C
PICKUP-SIGNAL KEY CONVERSION

KEY TEL SET	CONVERSION OPTIONS (NOTE)	636B KEY LEADS		
		(BR)	(Y)	(BR-BK)
2565GK	PPPPPP	M	M	M
	PPPPPS	M	M	SG
	PPPPSS	M	SG	SG
	PPPSSS	SG	SG	SG
	PPPPP*S*	M	6H	†
	PPPP*P*S*	6H	6H	†

Note: To convert from pickup (locking) to signal (nonlocking), remove P-12A892 screw from the plunger at key position being converted.

* These arrangements use line switch controlled ground for common signal key used with private or intercommunicating lines. Common signal should be used to operate a common signal relay. Do not wire directly to a buzzer.

† Connect with the (BR) line switch lead of Table D using the terminal shown for proper option and KTS required.

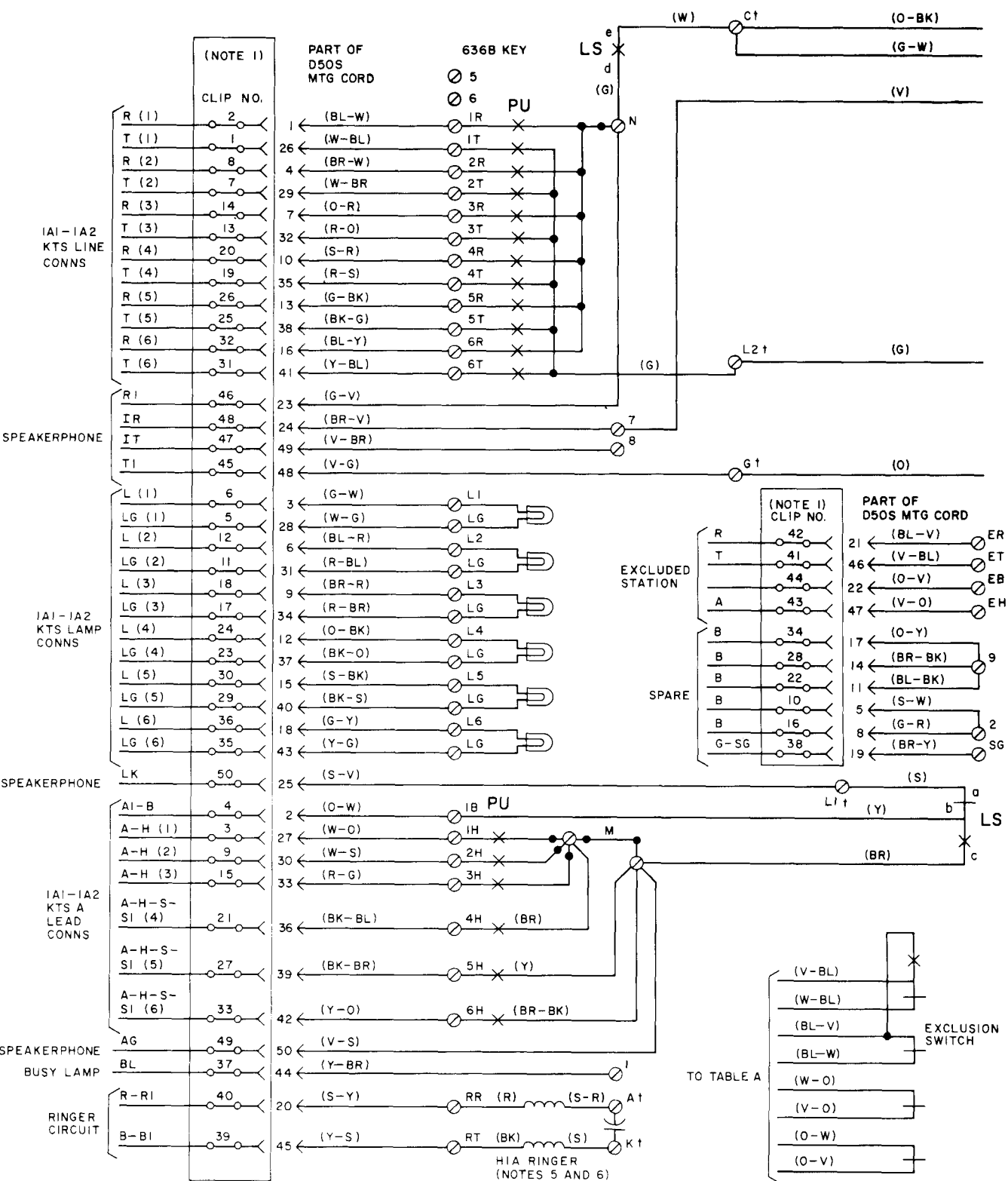
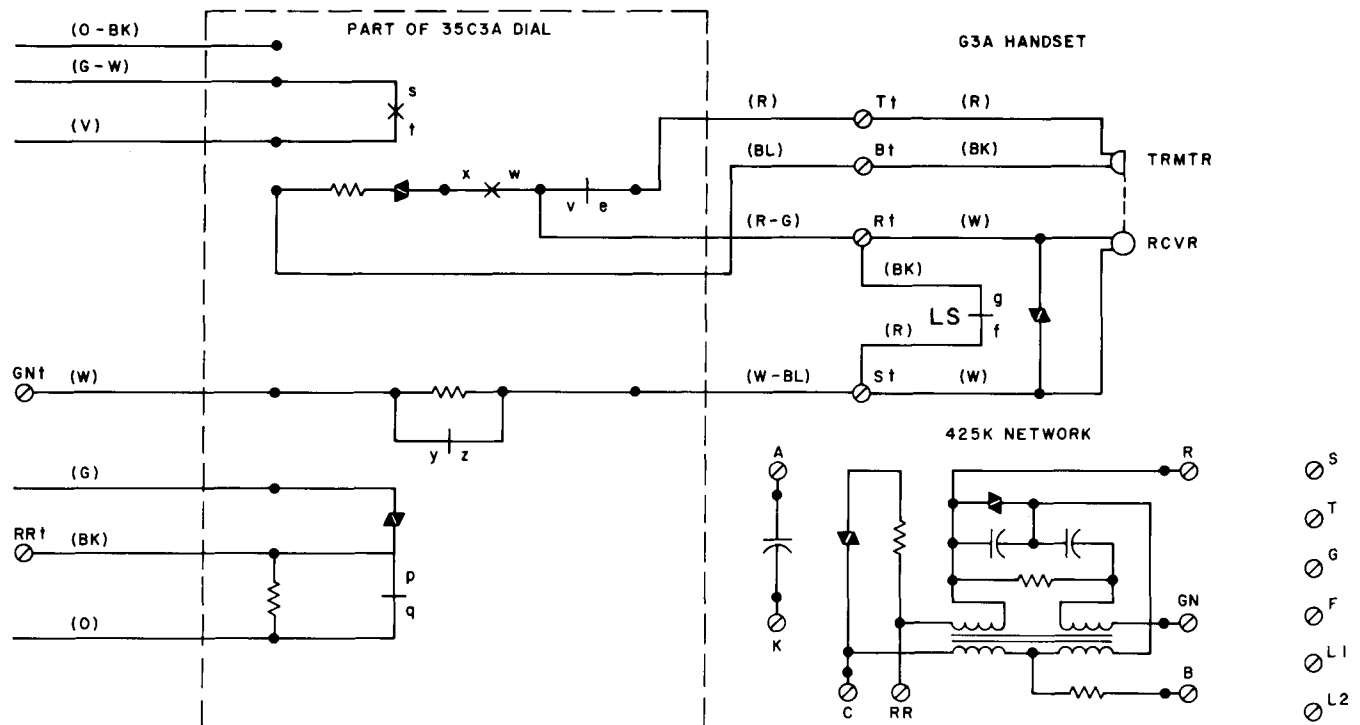


Fig. 1—2565GK Telephone Set, Factory-Wired for 1A1 or 1A2 KTS and 3-Type Speakerphone Connections
(Sheet 1 of 2)



NOTES:

1. 66E-TYPE CONNECTING BLOCK SHOWN. MOUNTING CORD MAY BE PLUGGED DIRECTLY INTO CONNECTOR CABLE. COLORS AND PIN NUMBERS FOR CONNECTOR CABLE ARE SAME AS MOUNTING CORD.
2. AUXILIARY BUZZER MAY BE INSTALLED. USE SPARE LEADS AND TERMINALS TO CONNECT TO EQUIPMENT.
3. IF EXCLUSION FEATURE IS ADDED, CONNECT SWITCH LEADS PER TABLE A.
4. DISCONNECT TI, RI, IT, IR, AG, AND LK LEADS WHEN SETS NOT EQUIPPED WITH SPEAKERPHONE ARE MULTIPLIED. DISCONNECT EITHER AT THE SET OR MULTIPLYING POINT.
5. FOR BRIDGED RINGER ON ANY LINE CONNECT (R) RINGER LEAD TO RING AND (BK) RINGER LEAD TO TIP OF LINE INVOLVED. CONNECT (S) RINGER LEAD TO K AND (S-R) RINGER LEAD TO A OF NETWORK.
6. IF CAPACITOR IS NOT REQUIRED IN RINGER CIRCUIT, MOVE (S) RINGER LEAD TO A OF NETWORK.
7. TO SILENCE RINGER PERMANENTLY CONNECT (R) AND (S-R) RINGER LEADS TO A OF NETWORK AND (BK) AND (S) RINGER LEADS TO K OF NETWORK.
8. LINE SWITCH SEQUENCE

bc	MAKES FIRST
bc	MAKES BEFORE ab BREAKS
de	MAKES SECOND
fg	BREAKS LAST

LS - LINE SWITCH

PU - PICKUP KEY

† - NETWORK TERMINAL- UNDESIGNATED TERMINALS ARE ON KEY TERMINAL BOARD.

Fig. 1—2565GK Telephone Set, Factory-Wired for 1A1 or 1A2 KTS and 3-Type Speakerphone Connections (Sheet 2 of 2)

TABLE D

1A, 1A1, AND 1A2 CONVERSION WITH BUSY LAMP OPTION

STATION BUSY LAMP CIRCUIT	KEY SYSTEM	LINE SWITCH LEAD		DIODE KS-15724 LIST 1	CORD V-S
		(Y)	(BR)		
Without	1A	SG	1		*
With		SG	1		1
Without	1A1 or 1A2	1B	M		M
With		1B	1		1

* Insulate and store.