

**NONZONE TEST TIMERS NO. 1C AND D-99325,
COIN TEST TIMERS NO. 1D AND D-99326,
AND ASSOCIATED NOS. 51B, 51D, 52B, D-156125, AND D-179539 DRIVES
REQUIREMENTS AND ADJUSTING PROCEDURES**

1. GENERAL

1.001 This addendum supplements Section 030-140-703, Issue 4-D.

1.002 This addendum is issued to:

- Revise 2.15(a)
- Revise tool information
- Revise 3.15(1)
- Delete 3.29(2).

**CODE OR
SPEC NO.**

TOOLS

DESCRIPTION

R-2653	No. 5 \blacktriangleright Bristol \blacktriangleleft Setscrew Wrench
—	4-inch \blacktriangleright E \blacktriangleleft Screwdriver
—	5-inch \blacktriangleright E \blacktriangleleft Screwdriver
—	6-inch \blacktriangleright C \blacktriangleleft Screwdriver
—	5-inch \blacktriangleright B (V-Notch) \blacktriangleleft Diagonal Pliers

2.003 On Page 17, revise 3.15(1) as follows.

2. CHANGES TO SECTION

ISSUE 1 CHANGES

2.001 On Page 5, revise 2.15(a) as follows.

- (a) With the endplay of the timer gear taken up toward the mounting bracket, \blacktriangleright with the pawl on the gear stop and with the pawl spring blocked with a thinned orange stick so that the pawl spring does not touch the pawl, the pawl shall drop freely off the gear stop to the pawl stop when the gear is rotated one revolution. \blacktriangleleft

Gauge by eye.

2.002 On Page 13, revise 3.001 as follows.

3.001 *List of Tools, Guages, Materials, and Test Apparatus*

3.15 *Gear Stop Pawl Position* (Reqt 2.15)

- (1) \blacktriangleright If the pawl does not drop freely from the gear stop, clean the pawl by applying a few drops of petroleum spirits at the pawl bearing, between the pawl and the gear and between the pawl and the mounting bracket using a toothpick.

Note: The pawl spring tension shall not be used to compensate for pawl binding.

- (2) Remove the timer (3.003) to check or adjust the pawl spring tension. Use the 485A pliers to change the tension in the pawl spring to meet requirement 2.15(d).

- (3) If requirements cannot be met, refer the matter to the supervisor. When requirements are met, remount the timer (3.003) and ensure that requirements 2.06, 2.07, 2.08, 2.10, 2.14, 2.29, and 2.32(b) are met. \blacktriangleleft

2.004 On Page 19, delete 3.29(2).

NOTICE

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