

## B RATCHET BRACE

### DESCRIPTION

#### 1. GENERAL

1.01 This section describes the B ratchet brace.

1.02 The B ratchet brace now available is a modification of the earlier B ratchet brace, which was available in one size that was larger in overall length than any of three sizes now available.

#### 2. DESCRIPTION

2.01 The B ratchet brace is available in three sizes designated by the sweep of the handle. The braces have molded heads and grasps, ball-bearing heads and chucks, and parallel jaws. The jaws will accommodate square bit stocks up to 5/8-inch across the corners and tapered shanks up to 1/2-inch in diameter.

2.02 The dimensions and weights of the various sizes are given in Table A. The B ratchet brace is illustrated in Fig. 1.

TABLE A

B RATCHET BRACE — SIZE AND WEIGHT

SIZES (SWEEP)	DIMENSIONS (INCHES)		WEIGHT (POUNDS)
	A	B	
8 INCHES	4	13-23/32	3
10 INCHES	5	13-25/32	3-1/8
12 INCHES	6	13-29/32	3-1/4

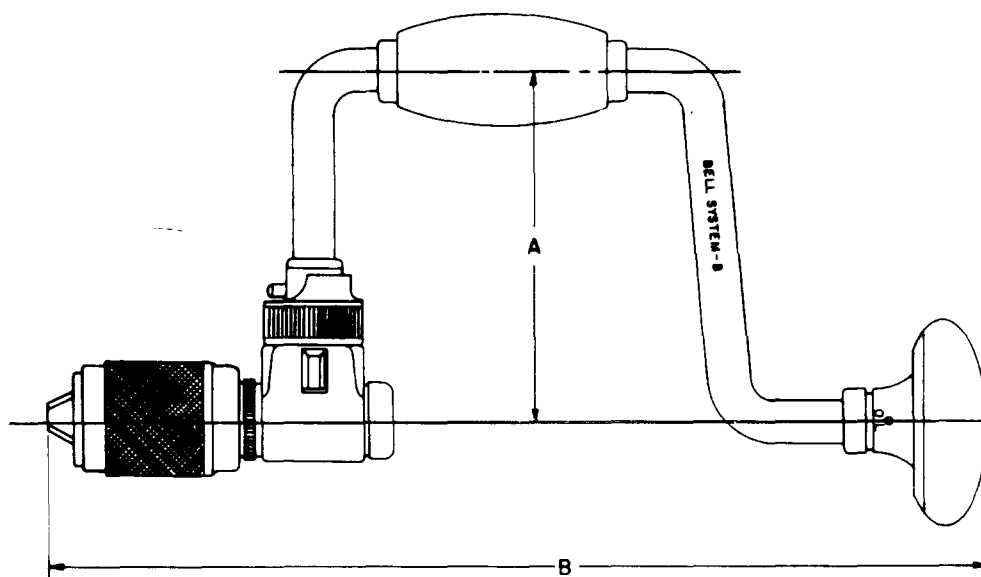


Fig. 1—B Ratchet Brace

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