

**DRESSING OF SKINNERS
WIRING AND CABLING
GENERAL EQUIPMENT REQUIREMENTS**

1. GENERAL

1.001 This addendum supplements AT&T Practice 800-612-160, Issue 7.

1.002 This addendum is issued:

- (a) To add paragraph 2.08.1.
- (b) To revise Fig 39 to show dressing of skimmers to 185A Laser Generate Networks (LGN).

2. CHANGES TO PRACTICE

2.001 *On page 2:*

Under: **2. REQUIREMENTS FOR DRESSING OF SKINNERS**

Add:

2.08.1 The 185A Laser Generated Network (LGN) shall be wire-wrapped to relay terminals as shown in Fig 39. Sleeving is not required on the network when wrapped to the primary windings of single or double armature (AK-type) relays or to the innermost windings of AK-type relays with common battery or ground. Sleeving is required on networks across secondary or tertiary windings of multiple wound single armature relays or outermost windings of AK-type relays with common battery or ground. Sleeving is required on all other network connections to apparatus. The network shall be mounted after all wire connections have been made. If the network connection exceeds the allowable number of wire-wrap connections on a terminal, it shall be soldered.

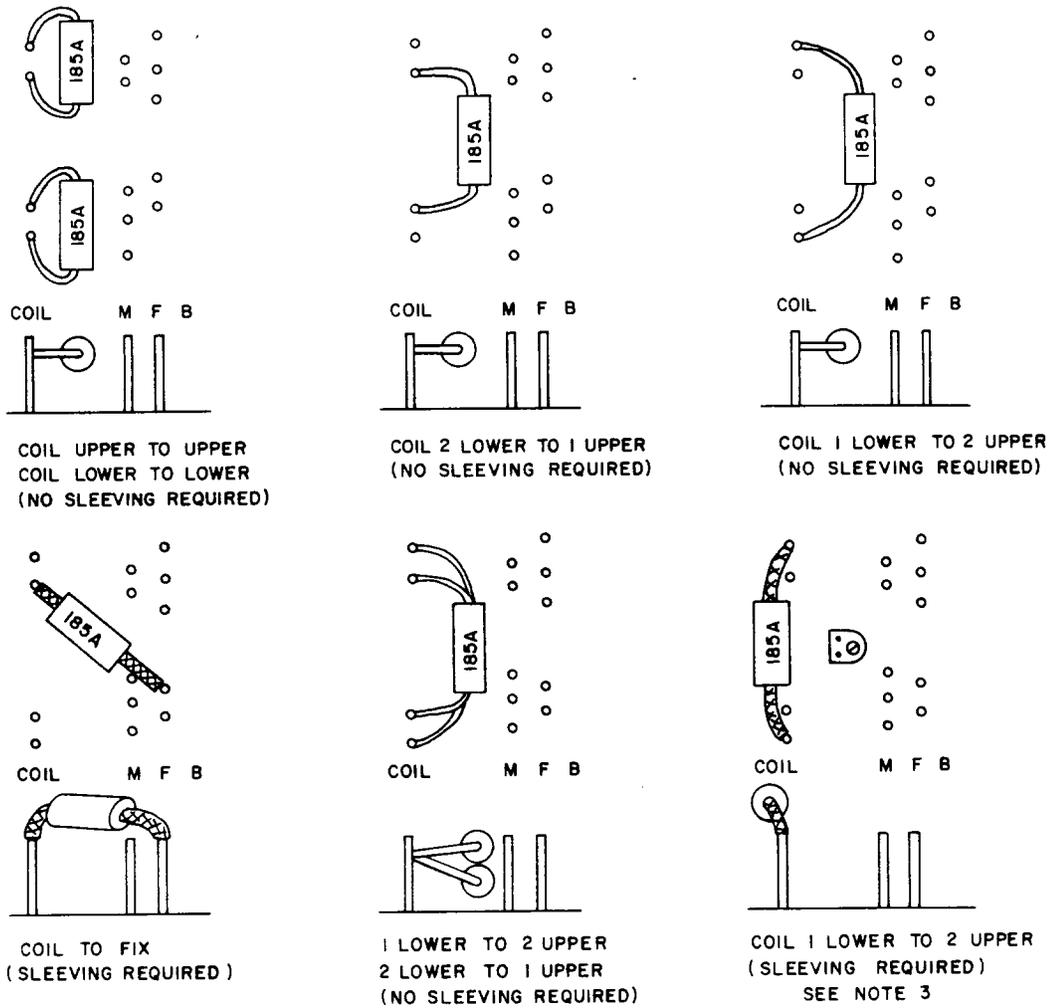
2.002 *On page 24:*

Change: Fig 39

To show:

AT&T TECHNOLOGIES—PROPRIETARY

This document contains proprietary information of AT&T Technologies, Inc. and is not to be disclosed, reproduced, or published without written consent. This document must be rendered illegible when being discarded.



NOTES:

1. A MINIMUM OF 1/32-INCH GAP SHALL BE MAINTAINED BETWEEN THE NETWORK BODY AND "MAKE" TERMINALS, AS GAUGED BY EYE.
2. A MINIMUM OF 1/16-INCH GAP SHALL BE MAINTAINED BETWEEN THE NETWORK BODY AND THE MOUNTING PLATE, AS GAUGED BY EYE.
3. IF TERMINAL PUNCHINGS OR OTHER APPARATUS PREVENTS ONE OF THE SPECIFIED PROCEDURES, THE NETWORK LEADS SHALL BE DRESSED BY OLDER PRACTICES USING KS-785I SLEEVING ON LEADS.

Fig 39—Networks—185A Laser Generated Network (LGN)

See proprietary notice on cover page.