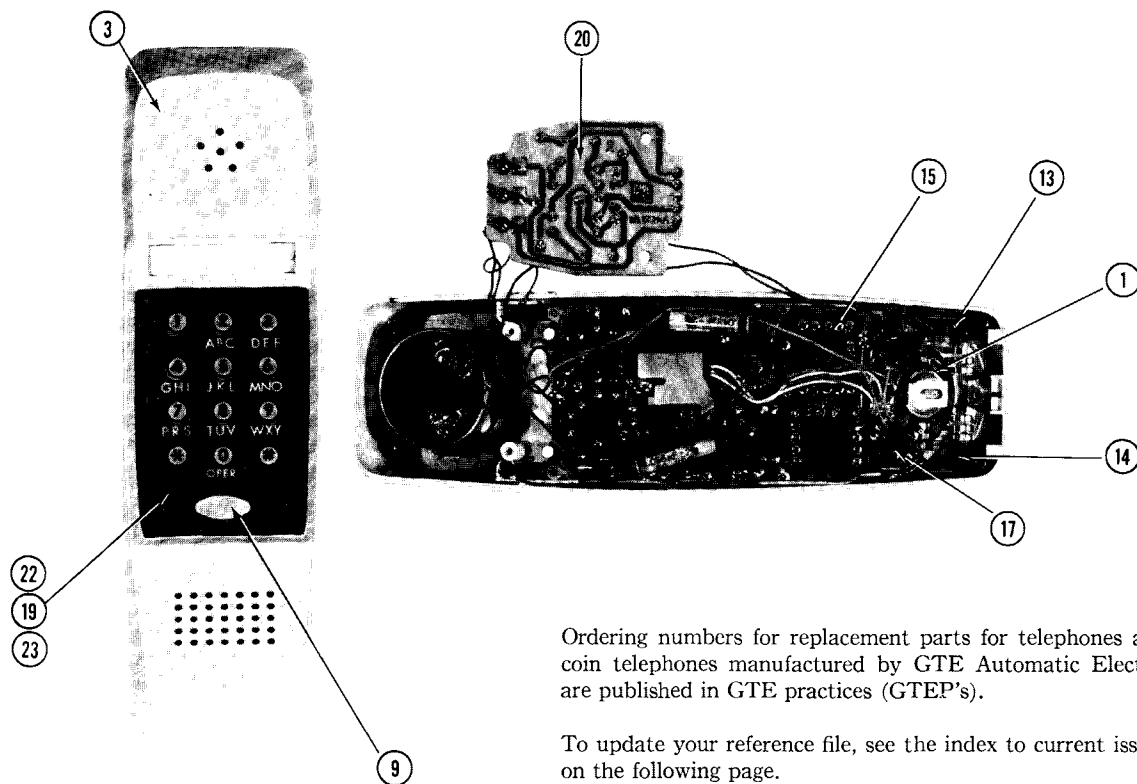


REPLACEMENT PARTS

TELEPHONE & COIN TELEPHONE



Ordering numbers for replacement parts for telephones and coin telephones manufactured by GTE Automatic Electric are published in GTE practices (GTEP's).

To update your reference file, see the index to current issues on the following page.

Replacement part ordering numbers for GTE Automatic Electric telephones and coin telephones not listed in the index are contained in stock list drawings.

GTEP's or stock list drawings may be obtained through our marketing representative, or staff engineer, or direct.

GTE AUTOMATIC ELECTRIC

NORTHLAKE, ILLINOIS 60164 / TELEPHONE (312) 562-7100

Printed in U.S.A. • Catalog 11,000 • 11M

REPLACEMENT PARTS

INDEX

I. CURRENTLY-MANUFACTURED TELEPHONES

Type	GTEP	Current Issue No.
80E Desk	997-014-810	1
85E Two-line, Two-hold	997-160-801	1
90M Wall	997-110-800	1
95 Panel	997-100-801	1
102A 10/20-button Key	997-514-800	1
182A STARLITE® Desk	997-015-800	3
183 SPACE-MAKER®	997-120-800	1
186 Key	997-210-800	2
187 Multi-line	997-220-800	2
192A Wall Compact	997-015-800	3
881A Single-line Speakerphone }	997-214-800	1
882A Multi-line Speakerphone }		
900 Leich Magneto	997-154-800	1
980 STYLELINE®	997-152-800	4

II. CURRENTLY-MANUFACTURED COIN TELEPHONES

120A Single-slot	997-260-800	2
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III. DISCONTINUED TELEPHONES

80 Desk	997-014-800	2
85 Two-line	997-160-800	1
860 CALL-COMMANDER®	997-203-800	3
880 Speakerphone	997-150-500	3
880B Speakerphone	997-150-800	1

IV. DISCONTINUED COIN TELEPHONES

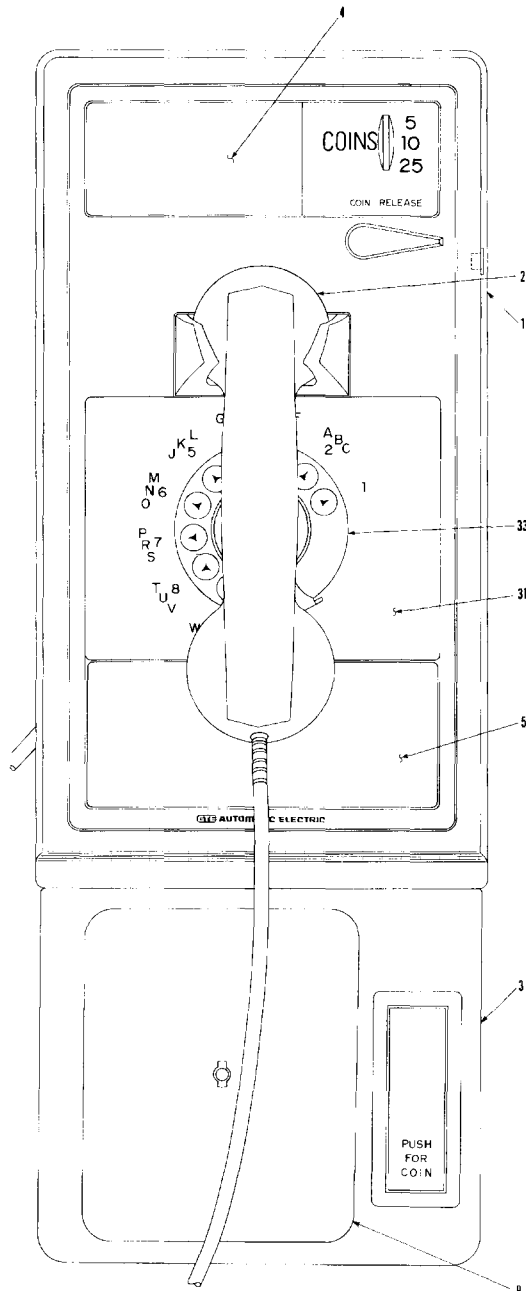
Prepay	997-255-500	1
Local Prepay (LPC89 Series)	997-256-500	1

V. DIALS, HANDSETS, TOUCH CALLING UNITS, RINGERS

Dials	997-300-500	2
Soundbooster Handset	997-302-500	2
Touch Calling Units	997-306-500	3
Ringers	997-308-500	2

of TELEPHONE EQUIPMENT & SUPPLIES CATALOG

PARTS LIST—SINGLE-SLOT COIN TELEPHONE



Item No.	Description	Amt. Reqd.	Ordering No.
1	Upper Housing ¹		
	Rotary Dial.....	1	HD-480021-
	Touch Calling ²	1	HD-480022-
2	Handset Assembly ^{5, 6}	1	L-9079-
3	Lower Housing ³	1	HD-480023-
4	Small Direction Card Window.....	1	HD-530000-A
5	Large Direction Card Window.....	1	HD-530001-A
6	Upper Direction Card—Prepay ²	1	HD-530007-A
7	Upper Direction Card—Semi-postpay ² ..	1	HD-530008-A
8	Lower Direction Card ²	1	HD-530005-A
9	Vault Door.....	1	HD-490005-A

NOTES

¹Add color suffix. See Table I, below.

²Not shown.

³Add color suffix. See Table II, below.

⁵Add color suffix. See Table IV, below.

⁶Handset parts are same as for Type 811 Handset on page 55 of Catalog Section P, except for those following. One of each of the items below is required for coin telephone operation:

Transmitter Capsule ²	D-38379-B
Transmitter Shield ²	HD-180003-A
Insulator Disc ²	HD-440012-A

Table I

A —Black
B —Beige
S —Chrome

Table II

AA —American Black	CA —Canadian Black
AB —American Beige	CB —Canadian Beige
AS —American Chrome	CS —Canadian Chrome

Table IV

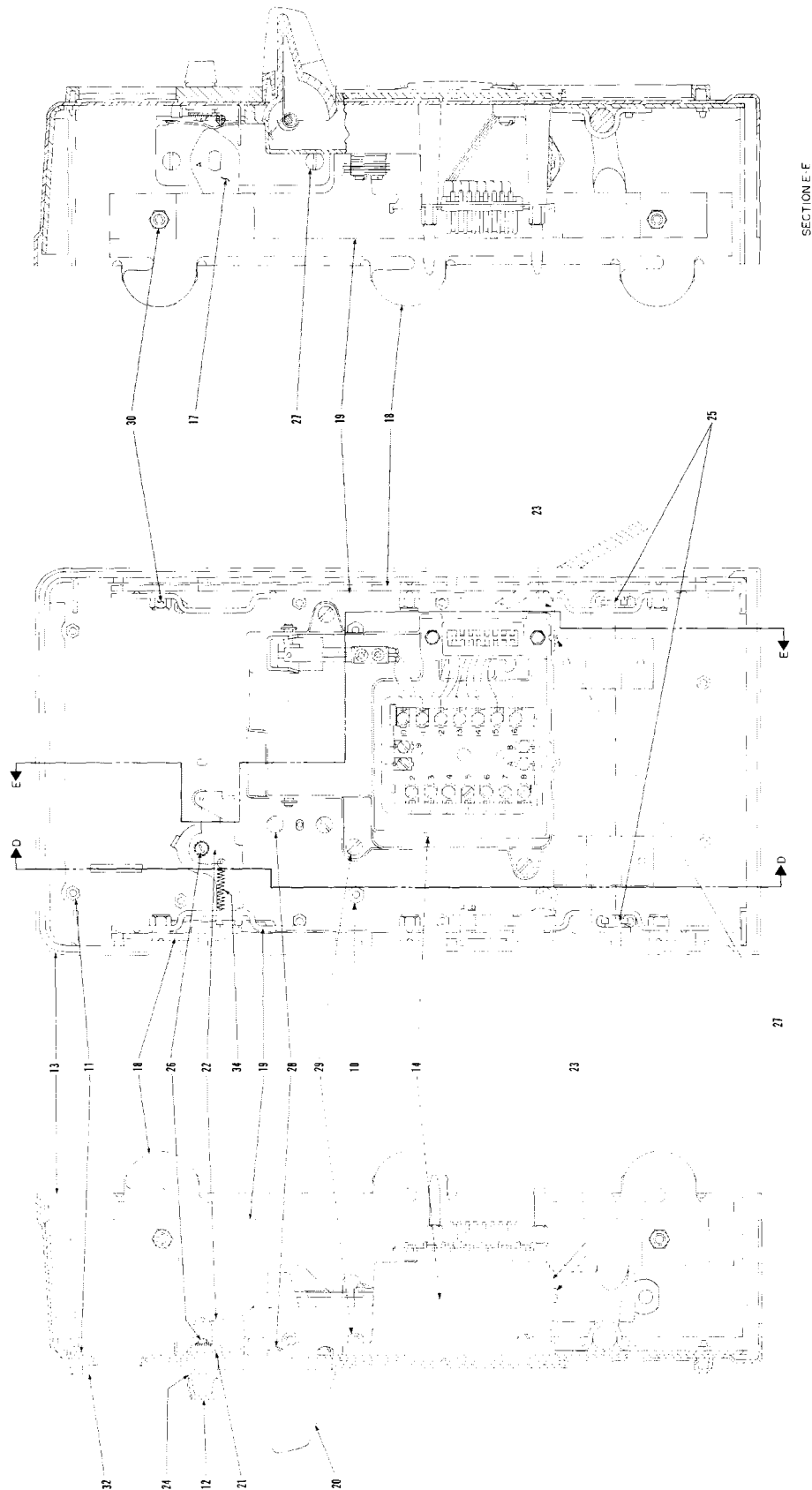
CA —Black
CB —Beige

Note: Specify black handset for black and chrome telephones.

GTE AUTOMATIC ELECTRIC

NORTHLAKE, ILLINOIS 60164 / TELEPHONE (312) 562-7100

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Coin Telephone Replacement Parts

Item No.	Description	Amt. Reqd.	Ordering No.
10	Nut for Adapter Plate, .138-32.....	4	D-7701-A
11	Self-threading Hex Nut.....	12	HD-770009-A
12	Coin Release Lever Assembly.....	1	HD-320000-A
13	Upper Housing Sub-assembly ¹	1	HD-480010-
14	Hookswitch Dial Assembly		
	Rotary Dial.....	1	{ HD-500003-A HD-500003-B
	Touch Calling.....		
15	Number Card Cover, Touch Calling ²	1	D-530394-A
16	Number Card, Touch Calling ²	1	D-530400-A
17	Latch Assembly.....	1	HD-580003-A
18	Locking Bar.....	2	HD-580012-A
19	Retaining Bar.....	2	HD-580013-A
20	Hook.....	1	HD-620000-A
21	External E-ring.....	1	HD-650005-E
22	Coin Release Roller Assembly.....	1	HD-650007-A

NOTES

¹Add color suffix. See Table I, at right.

²Not shown.

⁴Add color suffix. See Table III, at right.

Item No.	Description	Amt. Reqd.	Ordering No.
23	Cord Clamp.....	1	HD-731043-A
24	Bushing for Coin Release.....	1	HD-750001-A
25	Special Screw for Locking Bar, .250-28.....	3	HD-760000-A
26	Sems Screw, .138-40 x ¼.....	1	D-760764-A
27	Screw, .190-24 x ¼.....	3	D-762050-A
28	Screw, .190-24 x ⅝.....	4	D-762050-B
29	Screw, .190-24 x ⅞.....	4	D-762050-D
30	Self-locking Nut, .250-28 UNF-3B.....	6	HD-770006-A
31	Adapter Plate ⁴		
	Rotary Dial.....	1	{ HD-780021 HD-780019
	Touch Calling ²		
32	Faceplate.....	1	HD-780022-A
33	Finger Wheel for Rotary Dial ²	1	D-780896-A
34	Spring, Coin Release Lever.....	1	HD-110018-A

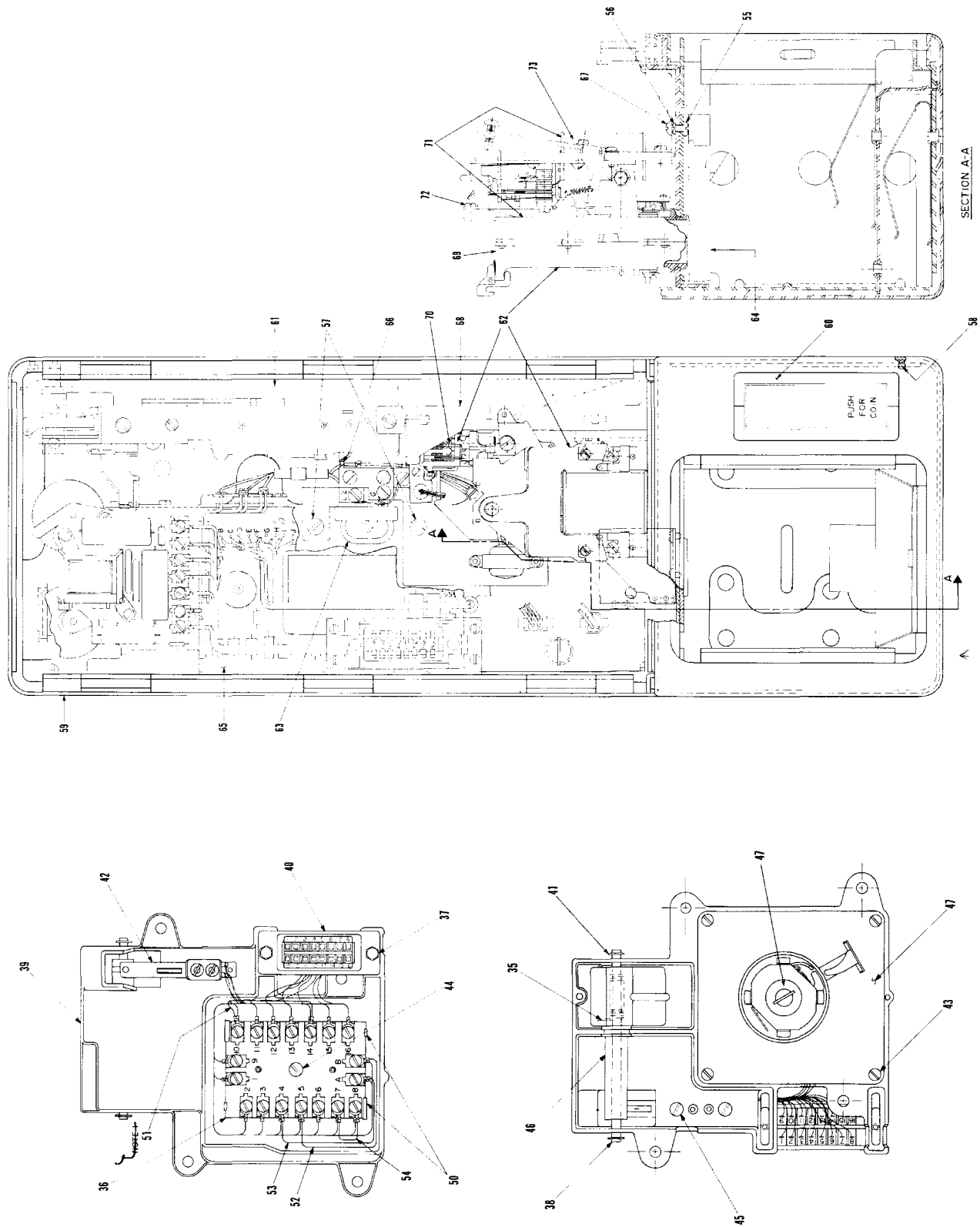
Table I

A—Black
B—Beige
S—Chrome

Table III

A—Brown
B—Grey

Note: Specify grey adapter plate for both black and chrome telephones.



Coin Telephone Replacement Parts

Item No.	Description	Amt. Reqd.	Ordering No.
35	Cam Spring.....	1	HD-110004-A
36	Terminal Board Assembly.....	1	HD-150004-A
37	Connector Guide Pin.....	2	HD-370009-A
38	Shaft—Hookswitch.....	1	HD-460004-A
39	Dial—Hookswitch Housing.....	1	HD-480014-A
40	Plug Assembly.....	1	HD-570001-A
41	E-ring.....	2	HD-650005-A
42	Hookswitch Pile-up Assembly.....	1	HD-735006-A
43	Screw, .112-40 x .188.....	4	D-762004-B
44	Screw, .138-32 x .188.....	1	D-762047-B
45	Screw, .138-40 x .188.....	2	D-762048-B
46	Hookswitch Cam.....	1	HD-830002-A
47	Dial Assembly.....	1	HD-840104-A
48	Touch Calling Unit Assembly ²	1	HD-840107-A
49	Touch Calling Unit Cover ²	1	HD-490007-A
50	Support Spacer.....	2	P-11984
51	One Cond. Cord Assembly—Blue.....	1	D-543069-EC
52	One Cond. Cord Assembly—Slate.....	1	D-543069-ED
53	One Cond. Cord Assembly—Pink.....	1	D-543069-EE
54	One Cond. Cord Assembly—Brown.....	1	D-543069-EF
55	Screw, .164-36 x $\frac{3}{16}$	2	D-762049-A
56	Screw, .125-40 x $\frac{3}{16}$	1	D-762046-B
57	Screw, .190-24 x $\frac{3}{16}$	2	D-762050-BA
58	Vault Shield.....	1	HD-180001-A
59	Lower Housing Sub-assembly ¹	1	HD-480009-

NOTES

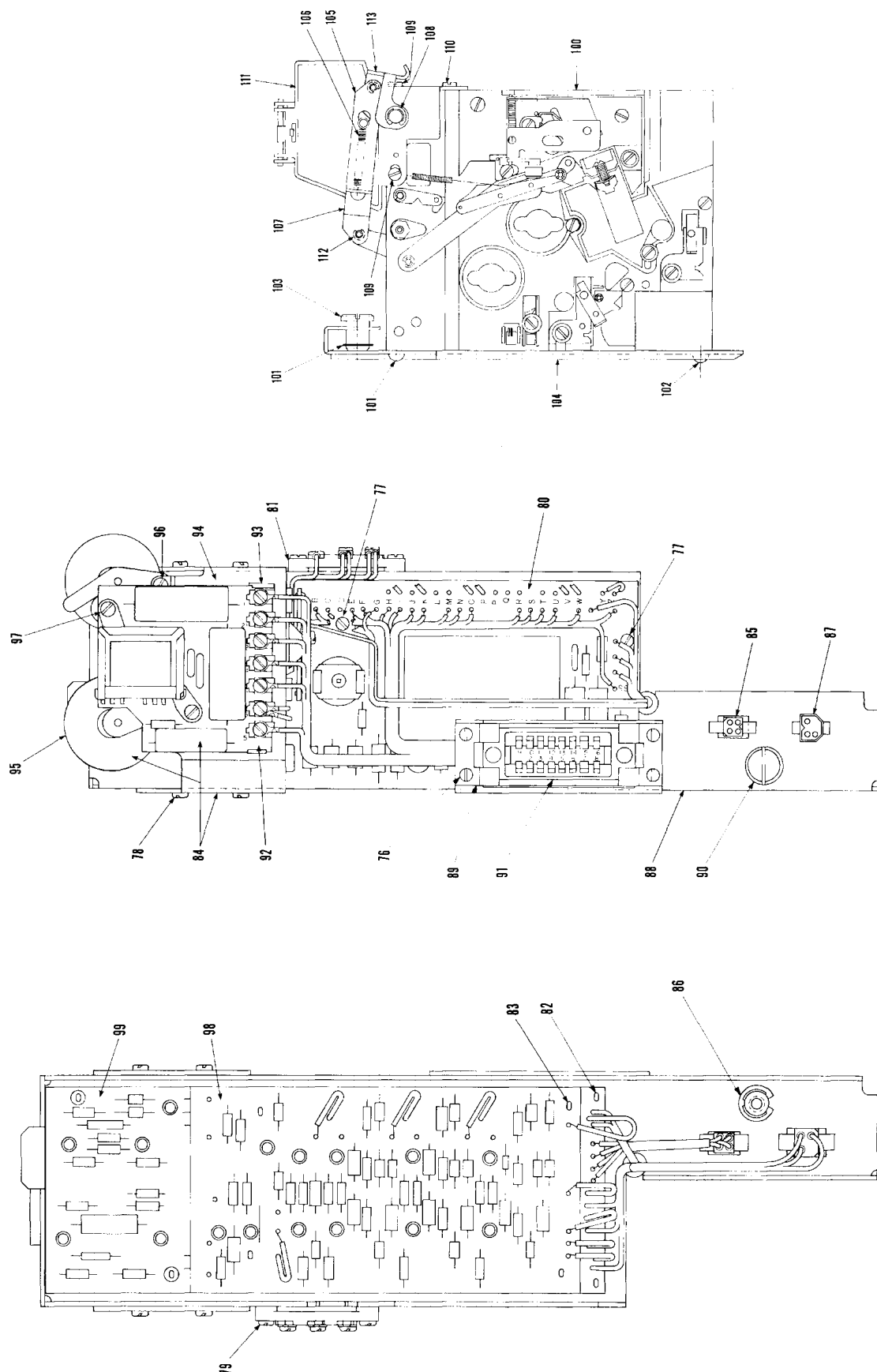
¹Add color suffix. See Table I, at right.

²Not shown.

Item No.	Description	Amt. Reqd.	Ordering No.
60	Anti-stuffing Device & Door Assembly.....	1	HD-480011-A
61	Rejector Coin Chute Mtg. Plate Assembly American Coinage.....	1	HD-500011-A
	Canadian Coinage.....		HD-500011-C
62	Coin Chute & Hopper-relay Assembly.....	1	HD-550002-A
63	Grommet.....	1	HD-670000-A
64	Rail Assembly.....	1	HD-731020-A
65	Final Chassis Assembly.....	1	HD-731025-A
66	Line Wire Termination Assembly.....	1	HD-735007-A
67	Mtg. Screw for Anti-stuffing Device.....	1	HD-760001-A
68	Reject Chute Assembly.....	1	HD-780032-A
69	Hopper Assembly.....	1	HD-780044-A
70	Coin Chute & Trigger Switch Assembly.....	1	HD-780034-A
71	Coin Relay & Hopper Assembly.....	1	HD-550000-A
72	Screw, .138-32 x .250.....	1	D-762047-C
73	Coin Relay Assembly.....	1	HD-550001-A

Table I

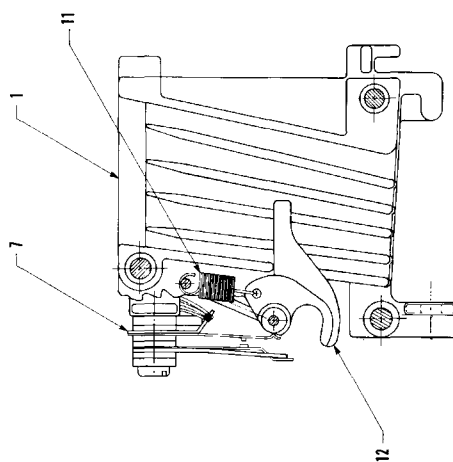
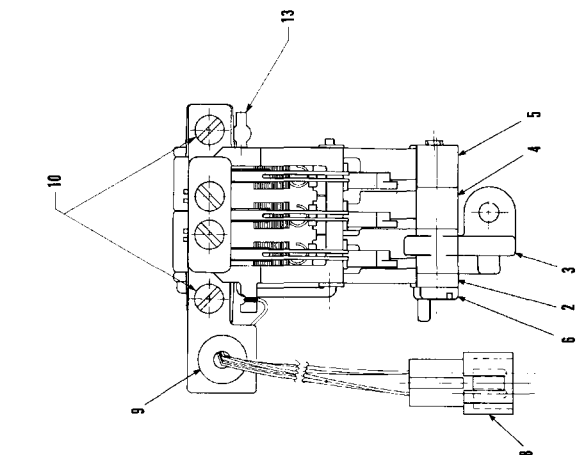
A—Black
B—Beige
S—Chrome



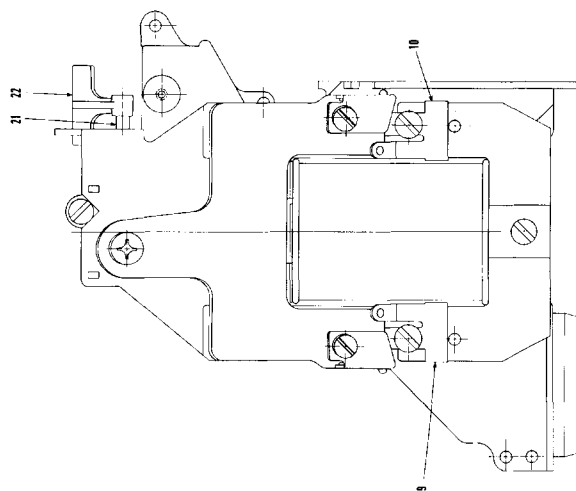
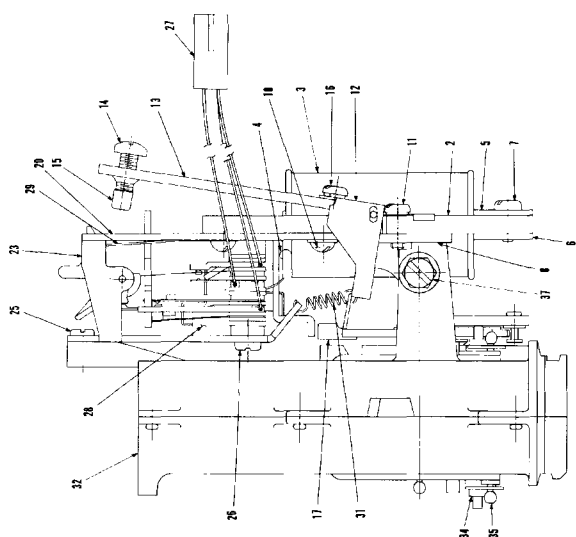
Coin Telephone Replacement Parts

Item No.	Description	Amt. Reqd.	Ordering No.	Item No.	Description	Amt. Reqd.	Ordering No.
74	Cover for Coin Relay ²	1	HD-490011-A	95	Ringer.....	1	D-56548-ASA
75	Cover for Coin Chute & Trigger Assembly ²	1	HD-490012-A	96	Screw, .164-32 x .250.....	3	D-760735-A
76	Screw, .112-40 x .125.....	4	D-762044-A	97	Screw, .138-40 x .500.....	2	D-762048-G
77	Screw, .112-40 x .250.....	2	D-762044-C	98	Rate Register Card Assembly.....	1	HB-1005-A
78	Screw, .125-40 x .125.....	4	D-762046-A	99	Coin Pulse Generator Card Assembly.....	1	HB-1006-A
79	Screw, .125-40 x .313.....	2	D-762046-D	100	Rejector Assembly		
80	Interface Card Assembly.....	1	HB-1004-A		U.S. Coinage.....	1	{ HD-500010-A
81	Terminal Strip Assembly.....	1	HD-150016-A		Canadian Coinage.....		{ HD-500010-C
82	Circuit Board Support.....	2	HD-190008-B	101	E-ring.....	1	HD-650011-B
83	Circuit Board Support.....	4	HD-190008-A	102	Screw, .164-32 x .188.....	2	D-761056-A
84	Ringer Frame Assembly.....	1	HD-560003-A	103	Lock Nut.....	1	HD-770005-A
85	Plug Assembly.....	1	HD-570007-A	104	Mounting Plate.....	1	HD-780033-A
86	E-ring.....	1	HD-650011-B	105	Rocker Link Assembly.....	1	HD-610005-A
87	Receptacle Assembly.....	1	HD-660007-A	106	Spring.....	1	P-50609
88	Chassis Assembly.....	1	HD-731022-A	107	Scavenger Link Assembly.....	1	HD-610004-A
89	Connector Support Clip.....	2	HD-731024-A	108	E-ring.....	1	HD-650005-C
90	Lock Nut.....	1	HD-770005-A	109	Screw, .164-32 x .250.....	1	D-761056-B
91	Connector Cable Assembly.....	1	HH-920001-1	110	Screw, .138-32 x .125.....	2	D-762047-A
92	Transmission Unit.....	1	WA-1148-A	111	Lead-in Chute Assembly.....	1	HD-780039-A
93	Support Bracket.....	1	P-11984	112	E-ring.....	2	HD-650005-F
94	Ringer Frame.....	1	HD-300000-A	113	Rocker Arm.....	1	HD-160001-A

NOTE: ²Not Shown



ABOVE VIEW SHOWN WITH PART OF RIGHT SIDE OF
COIN CHUTE ASSY (ITEM 5) REMOVED.



Coin Telephone Replacement Parts

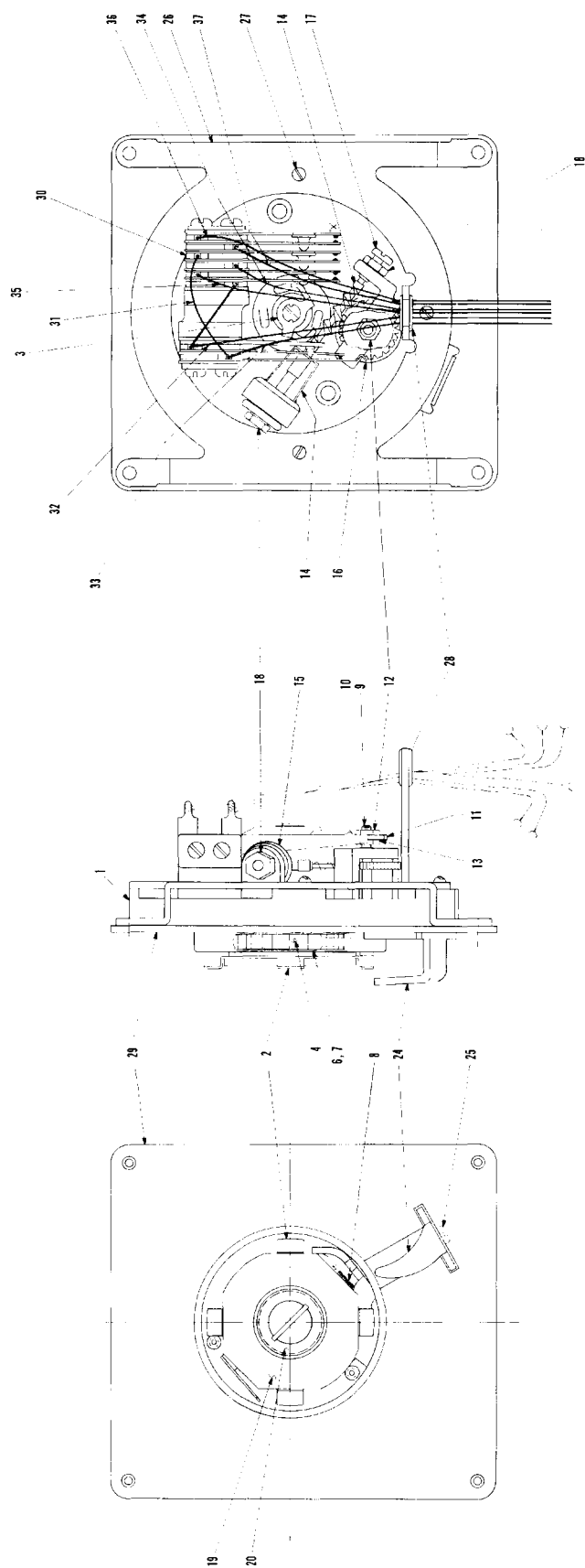
Coin Relay and Hopper Assembly for Single-slot Coin Telephone

Item Number	Description	Amt. Reqd.	Order Number
	Coin Relay & Hopper Assembly.....	1	HD-550000
1	Coin Relay Assembly.....	1	HD-550001-A
2	Core.....	1	P-11925
3	Coil Assembly.....	1	P-60706
4	Spacer.....	1	P-11930
5	Lamination.....	1	P-11954
6	Magnetic Lead.....	1	HD-731014-A
7	Screw, .138-40x.375.....	1	D-76707-E
8	Core Bracket Assembly.....	1	HD-731015-A
9	Left Wear Plate.....	1	P-11950
10	Right Wear Plate.....	1	P-11953
11	Screw, .138-32x.375.....	2	D-761046-A
12	Rocker Arm.....	1	HD-160004-A
13	Armature.....	1	P-11926
14	Screw, .164-36x.500.....	1	D-761039-A
15	Cap.....	1	P-51952
16	Screw, .138-40x.141.....	2	D-761041-A
17	Selector Card.....	1	HD-500000-A
18	Mtg Screw—Selector Card ²	1	HD-760007-A
19	Nut—Selector Card, .125-40 ²	1	D-77450-A
20	Pile-up Assembly.....	1	HD-735002-A
21	Coin Trigger Lever.....	1	HD-160010-A
22	Coin Trigger.....	1	HD-160003-A
23	Trigger Support Bracket.....	1	HD-731013-A
24	Grommet ²	1	D-67431-A10
25	Captive Screw, .164-32x.312.....	1	HD-760012-A
26	Screw, .138-40x.138.....	2	D-762048-B
27	Receptacle Assembly.....	1	HD-660008-A
28	Resistor 1K, 5 Watt.....	1	D-284076-B34
29	Release Spring.....	1	P-11951
30	Screw, .138-32x.250.....	4	D-760213-A
31	Restoral Spring.....	1	P-51951
32	Hopper Assembly.....	1	HD-780044-A
33	Hopper Door ²	2	HD-490010-A
34	Door Latch Assembly.....	2	HD-580025-A
35	Latch and Door Shaft.....	3	HD-460007-A
36	Door Latch Spring ²	1	HD-110006-A
37	Screw, .190-32x.375.....	2	D-761036-A
38	Cover ²	1	HD-490011-A

Coin Chute and Trigger Switch Pile-up Assembly for Single-slot Coin Telephone

Item Number	Description	Amt. Reqd.	Order Number
	Coin Chute & Trigger Switch Pile-up Assembly.	1	HD-780034
1	Coin Chute Assembly.....	1	HD-780051-A
2	Coin Chute (Left Side).....	1	HD-780035-A
3	Coin Chute (Left Center).....	1	HD-780036-A
4	Coin Chute (Right Center).....	1	HD-780037-A
5	Coin Chute (Right Side).....	1	HD-780038-A
6	Screw, .138-32x1.12.....	3	D-762047-N
7	Trigger Switch Pile-up Assembly.....	1	HD-735005-A
8	Trigger Switch Plug Assembly.....	1	HD-570006-A
9	Grommet.....	1	D-67431-A10
10	Screw, .112-40x.187.....	2	D-762044-B
11	Trigger Return Spring.....	3	HD-110007-A
12	Trigger.....	3	HD-160007-A
13	Spring Support Rod.....	1	HD-410000-A
14	Cover ²	1	HD-490012-A

NOTE: ²Not Shown



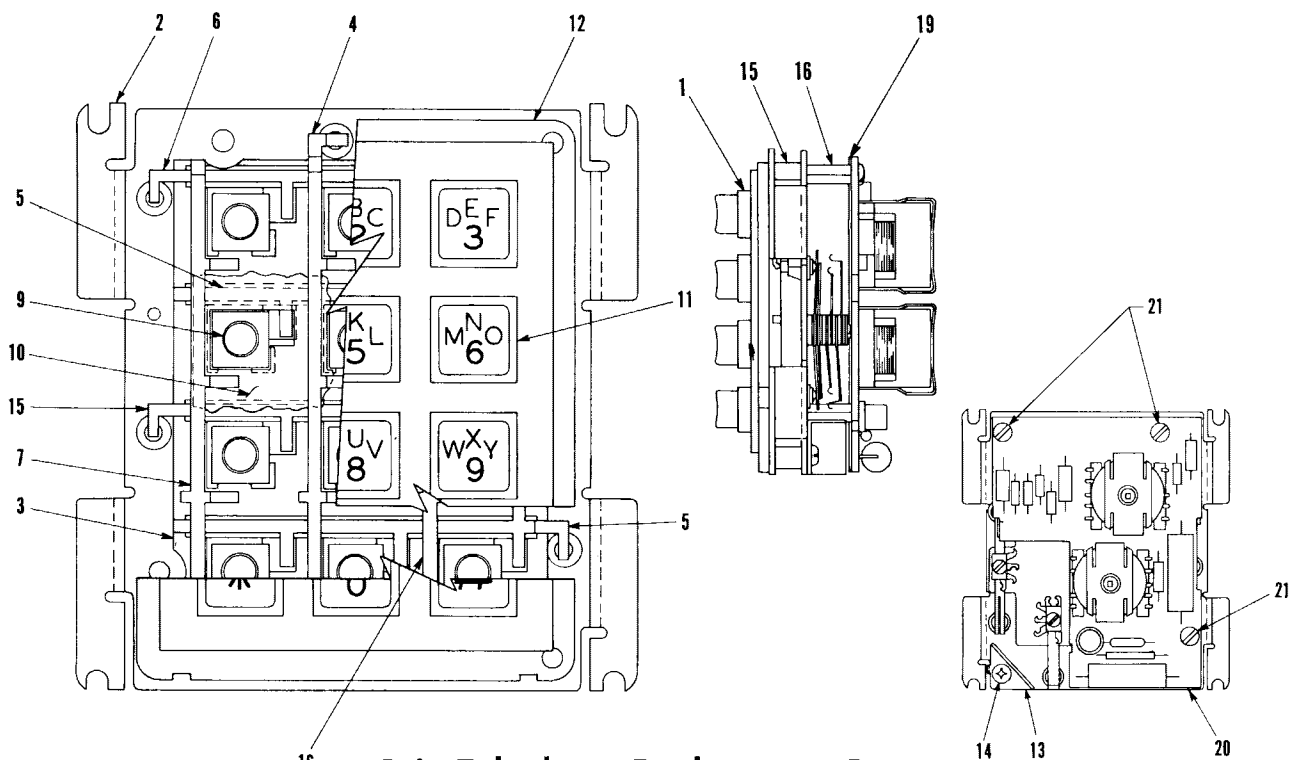
Coin Telephone Replacement Parts

Modified Type 54 Dial for Single-slot Coin Telephone

Item Number	Description	Amount Reqd.	Order Number
	Complete Dial Assembly.....	1	HD-840104
1	Dial Base.....	1	D-780900-C
2	Shaft Assembly.....	1	D-46192-DR
3	Main Spring Assembly.....	1	D-109112-A
4	Ratchet Gear.....	1	D-43045-A
5	Washer, Fiber, Silencer ²	1	D-440297-A
6	Pawl Lever Silencer.....	1	D-16356-A
7	Washer, Steel, Silencer.....	1	D-17592-A
8	Pawl Spring.....	1	D-109110-A
9	Worm Gear Assembly.....	1	D-43042-A
10	Hub, Impulse Cam.....	1	D-82102-A
11	Impulse Cam.....	1	D-83004-A
12	Locknut, Impulse Cam.....	1	D-77333-A
13	Lockwasher, Impulse Cam.....	1	D-17530-A
14	Governor, Worm Assembly.....	1	D-64057-A
15	Governor, Cup Assembly.....	1	D-2791-A
16	Washer, Worm Wheel.....	1	D-17138-A
17	Screw, Governor Bearing.....	1	D-76313-A
18	Nut, Governor Bearing.....	2	D-77041-A

NOTE: ²Not Shown

Item Number	Description	Amount Reqd.	Order Number
19	Clamping Plate Adapter.....	1	HD-780013-A
20	Screw, Locking, Fingerwheel.....	1	D-76312-A
21	Screw, Bearing and Stop Bracket ²	2	D-760878-A
22	Nut, Bearing and Stop Bracket ²	2	D-77408-A
23	Bearing and Stop Bracket ²	1	D-731513-A
24	Finger Stop.....	1	D-33128-A
25	Screw, Finger Stop.....	1	D-760768-A
26	Mounting Bracket.....	1	HD-731006-A
27	Screw, Mounting Bracket.....	3	D-761052-B
28	Grommet.....	1	HD-670001-A
29	Dial Cover.....	1	HD-490008-A
30	Spring Combination.....	1	HD-735001-A
31	Cord, Yellow (1-Conductor).....	1	D-540031-A
32	Cord, Blue (1-Conductor).....	1	D-543381-A
33	Cord, Yellow (1-Conductor).....	1	D-543381-K
34	Cord, Brown (1-Conductor).....	1	D-543381-W
35	Cord, Violet (1-Conductor).....	1	D-543381-Y
36	Cord, Pink (1-Conductor).....	1	D-543381-AA
37	Cord, Slate (1-Conductor).....	1	D-543381-AB



Coin Telephone Replacement Parts

Weather-protected Touch Calling Unit
for Single-slot Coin Telephone

Item Number	Description	Amt. Req'd.	Order Number
	Weather-protected Touch Calling Unit.....	1	HD-840107-A
1	Touch Calling Key Assembly.....	1	HD-840107-B
2	Base Plate Assembly.....	1	HD-780046-A
3	Bearing Plate.....	1	D-781046-A
4	Actuator.....	1	D-83159-A
5	Actuator.....	2	D-83166-A
6	Actuator.....	2	D-83168-A
7	Actuator.....	2	D-83169-A
8	Actuator—Common Switch ²	1	HD-160009-A
9	Spring—Button Return.....	12	D-110041-A
10	Insulator.....	1	D-440567-A
11	Pushbuttons		
	1.....	1	D-59375-A
	ABC2.....	1	D-59375-B
	DEF3.....	1	D-59375-C
	GHI4.....	1	D-59375-D
	JKL5.....	1	D-59375-E
	MNO6.....	1	D-59375-F
	PRS7.....	1	D-59375-G
	TUV8.....	1	D-59375-H
	WXY9.....	1	D-59375-J
	0.....	1	D-59375-K
	*.....	1	D-59375-L
	#.....	1	D-59375-M
12	Subface Plate.....	1	D-781049-A
13	Corner Bracket.....	1	HD-731028-A
14	Screw, .112-24 x 1/2.....	1	D-761097-F
15	Standoff.....	3	HD-190010-A
16	Hex Stud, .112-24 and .112-40.....	3	D-19476-A
17	Common Switch ²	1	D-735558-A
18	Screw, Common Switch .125-40 x .188 ²	1	D-762046-B
19	Insulator—Oscillator Card.....	1	D-440566-A
20	Oscillator Card.....	1	HB-1007-A
21	Screw, .112-40 x 3/16.....	3	D-762044-B
22	1-Conductor Cord (pink) ²	1	D-543628-A